



**LC 6000**

**COLUMN CHOICES GUIDE**

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## A. HPLC Separation Modes

Liquid Chromatography uses liquid as an eluent, also known as mobile phase. It is an analytical method that separates a mixture of compounds based on their physical and chemical differences. High Performance Liquid Chromatography (HPLC) is a method that introduces the mobile phase under high pressure conditions, resulting in rapid and high-performance separations. The various interactions between the analyte, packing material of the analytical column (stationary phase) and mobile phase are key factors for successful separation. There are a wide variety of separation modes, which can be achieved by using specific combinations of both stationary and mobile phases. Table 1 details the characteristics of three different separation modes, commonly used within HPLC.

Table 1. LC separation modes and associated characteristics

Separation Mode	Characteristics
<b>Reverse Phase Chromatography (RPC)</b>	<ul style="list-style-type: none"><li>• Separation is based on the partition equilibration between stationary phase and mobile phase</li><li>• The polarity of the stationary phase is lower than that of the mobile phase</li><li>• Using a lower polarity mobile phase makes elution of target compounds quicker</li><li>• The mobile phase typically contains a mixture of organic solvents (methanol, acetonitrile or THF) and aqueous solvents (water or buffer)</li></ul>
<b>Normal Phase Chromatography (NPC)</b>	<ul style="list-style-type: none"><li>• Separation is based on the partition equilibration between the stationary phase and the mobile phase</li><li>• The polarity of the stationary phase is higher than that of the mobile phase</li><li>• The mobile phase typically contains a mixture of organic solvents with different polarities such as hexane and isopropanol</li></ul>
<b>Hydrophilic Interaction Chromatography (HILIC)</b>	<ul style="list-style-type: none"><li>• Separation is based on hydrophilic interaction</li><li>• A high polarity stationary phase is used</li><li>• The mobile phase typically contains a mixture of organic solvents (acetonitrile) and aqueous solvents (water or buffer)</li><li>• Recommended for the analysis of highly polar compounds</li></ul>

## B. Column Selection Guide – Application Markets

Table 2 details the various different application markets, target compound types and associated separation modes. When selecting a column for a particular application, use the guide a reference for identifying the separation mode to be used. This is the first step in choosing the right column for the desired application.

Table 2. Application markets, target compound type and associated separation mode

Application Market	Compound Type	Separation Mode
<b>Pharmaceutical</b>		
Metabolites an Additives	Hydrophobic	RPC
	Hydrophilic	HILIC RPC
	Substances in biological fluid	RPC
Moisturisers	Polyalcohols	RPC
	Protein Hydrolysates	RPC HILIC
Emulsifiers	Surfactants	RPC
Preservatives	Parabens	RPC
<b>Food</b>		
Nutritional Ingredients	Monosaccharides, Disaccharides and 811 Alcohols	HILIC
	Oligosaccharides	HILIC
	Organic Acids	RPC
	Water Soluble Vitamins	RPC
	Fat Soluble Vitamins	RPC
	Fatty Acids	RPC
	Amino Acids	RPC HILIC
Food Safety	Food Additives	RPC HILIC
	Pesticides	RPC HILIC
	Mycotoxins	RPC
<b>New Materials</b>		
	Additive Oligomers	RPC
<b>Biotechnology</b>		
Genomics	Nucleobases, Nucleotides, Nucleosides	RPC
	Oligo Nucleic Acids	RPC HILIC
Proteomics	Amino Acids	RPC HILIC
	Peptide Proteins	RPC
Glycomics	Glycoproteins	RPC
	Sugar Chains	HILIC
	Monosaccharides	HILIC
Hormones	Amines	RPC

	Steroids	RPC HILIC
<b>Environment</b>		
Water Quality	Oxyhalides	HILIC
	Surfactants	RPC
	Pesticides	RPC HILIC
Soil	Organic Arsenic	RPC
	Pesticides	RPC HILIC
Bio-ethanols	Monosaccharides, Oligosaccharides	HILIC
	Saccharides, Organic Acids, Alcohols, Furfural	RPC
Biodiesels	Fatty Acid Methyl Esters	RPC

## C. Column Base Material and Functional Groups

There are many different columns available depending on the separation type and target compounds for an analysis. Each column has specific base material and functional groups which can be utilised for method optimisation, target compound identification and quantification. Table 3 details the different base materials and functional groups for all available HPLC columns. If a HPLC column you require is not listed in the table below, please contact your SCION Instruments representative.

Table 3. Separation type, column product name, column base material and modified functional group

Separation Type	Product Name	Base Material	Functional Group
<b>Reverse Phase, Normal Phase &amp; HILIC Silica Based</b>	Hysil C18	Silica	Octadecyl
	Hysil C8	Silica	Octyl
	ODS-A (C18)	Silica	Octadecyl
	ODS-AQ (C18)	Silica	Octadecyl
	C18X	Silica	Octadecyl
	C8X	Silica	Octyl
	C18M	Silica	Octadecyl
	C18P	Silica	Octadecyl
	5SIL	Silica	-
	5C8	Silica	Octyl
	5CN	Silica	Cyanopropyl
	5NH	Silica	Aminopropyl
<b>Reverse Phase &amp; HILIC Polymer Based</b>	Asahipak ODP-40	Polyvinyl alcohol	octadecyl
	Asahipak ODP-50	Polyvinyl alcohol	octadecyl
	Asahipak ODP2	Polyhydroxy methacrylate	-
	Asahipak C8P	Polyvinyl alcohol	Octyl
	Asahipak C4P	Polyvinyl alcohol	Butyl
	Asahipak ET-RP1	Polyvinyl alcohol	Octadecyl
	Asahipak NH2P	Polyvinyl alcohol	Amino
	RSpak RP18	Styrene divinylbenzene copolymer	-
	RSpak DS-413	Styrene divinylbenzene copolymer	-
	RSpak DS-613	Styrene divinylbenzene copolymer	-
	RSpak DE-213	Polymethacrylate	-
	RSpak DE-413	Polymethacrylate	-
	RSpak DM-614	Polyhydroxy methacrylate	-
	RSpak NN-414	Polyhydroxy methacrylate	Sulfo
	RSpak NN-614	Polyhydroxy methacrylate	Sulfo

	RSpak NN-814	Polyhydroxy methacrylate	Sulfo
	RSpak NN-G	Polyhydroxy methacrylate	Sulfo
	RSpak JJ-50	Polyvinyl alcohol	Quaternary Ammonium
	HILICpak VG	Polyvinyl alcohol	Amino
	HILICpak VT	Polyvinyl alcohol	Quaternary Ammonium
	HILICpak VN	Polyvinyl alcohol	Diol
	HILICpak VC	Polyvinyl alcohol	Carboxyl

The following sections detail all features of the available HPLC columns, for the different separation modes.



## **D. SCION Branded Columns – NEW!**

SCION branded HPLC columns are now available.

### **D1. SCION Hysil**

SCION Instruments are happy to announce the next generation of HPLC columns; SCION Hysil. The SCION Hysil are the next generation organic hybrid silica based columns, developed around offering chromatographer's versatility. The new SCION branded columns offer superior durability, improved peak shape and excellent reproducibility, compared to standard C18 columns.

SCION Hysil are designed around organic and inorganic hybrid particles. The efficiently packed hybrid columns combine high mechanical stability with high efficiency derived from silica based packing material and high chemical stability, derived from the polymer based packing material. As well as uniform particle size, each column is specifically designed to have uniform pore distribution and a smooth surface for enhanced interactions. These features allow excellent peak shape and separation with batch to batch reproducibility.

Additional features include longevity, low operating pressure and excellent performance. The SCION Hysil C18 columns can be used over a wide pH range; from 1 to 12 enabling complete flexibility during method development. The outstanding chemical and physical durability is maintained even at high temperatures, eliminating the challenges often faced with both high temperature and high pH analysis. Hysil C18 columns can tolerate larger injection volumes of samples containing solvents that have a strong elution ability (THF or Acetonitrile), whilst delivering improved peak shapes compared to standard C18 columns. This is particularly important for samples pre-treated with higher concentrations of organic solvent, crude reaction samples and samples with poor solubility.

SCION Hysil are also designed to function in 100% aqueous mobile phases; retaining both moderate hydrogen bonding capacity and hydrophobicity on the surface, due to the high bonding density of the C18 stationary phase. This allows for the analysis of polar compounds under 100% aqueous conditions.

As with the Hysil C18 columns, Hysil C8 columns are also available. Hysil C8 columns are suitable for the fast analysis of samples containing hydrophobic compounds that are too strongly retained on a C18 column, or for samples containing compounds with large differences in hydrophobicity. In addition, the high bonding density of the C8 columns allows for good separation of compounds with small structural differences. The Hysil C8 column is the chromatographers choice for the separation of isomers and structural analogues, which are not possible using standard C8 or C18 columns. Due to its lower hydrophobicity, compared to C18, Hysil C8 offer shorter retention times. Table 4 details the product details for all available Hysil columns:

*Table 4. Product details for SCION Hysil Columns*

Part Number	Product Name	Particle Size (µm)	Pore Size (Å)	Column Size (mm) I.D x Length	Limits (pH and °C)
LC20220087	SCION Hysil C18	5	120	4.6 x 150	1-7, 90°C 7-12, 50°C
LC20220088	SCION Hysil C18	5	120	4.6 x 250	1-7, 90°C 7-12, 50°C
LC20220089	SCION Hysil C8	5	120	4.6 x 150	1-7, 90°C 7-12, 50°C
LC20220090	SCION Hysil C8	5	120	4.6 x 250	1-7, 90°C 7-12, 50°C
LC20220091	Hysil Guard Column C18	-	-	4.0 x 10 (5 pack)	-
LC20220092	Hysil Guard Column C8	-	-	4.0 x 10 (5 pack)	-
LC20220093	Cartridge Holder Set	-	-	For 4.0 x 10	-

## D2. SCION ODS

Standard ODS columns are the first choice of many chromatographers using reversed phase mode liquid chromatography. This is due to their selectivity for the separation of a wide range of organic compounds, commonly found in pharmaceutical, chemical and biotechnology industries. SCION branded ODS-A columns are a full coverage, fully endcapped C18 phase offering exceptional batch to batch reproducibility, high efficiency, selectivity and longevity.

Additionally, ODS-AQ columns offer a unique reversed phase material with both a high hydrophobic, high carbon loading and a relatively hydrophilic surface. Due to this hydrophilic surface, ODS-AQ columns can also be used with either 100% aqueous mobile phase or solvent / aqueous mixed eluents. They provide reproducible retention and excellent peak shape in 100% aqueous mobile phases, which is difficult in standard, conventional ODS packing. Differences in selectivity are most often encountered when analysing mixtures of relatively polar compounds. Typically, better retention and greater resolution are observed with ODS-AQ columns. Table 5 details the product details for all available SCION ODS and ODS-AQ branded columns:

Table 5. Product details for SCION ODS and ODS-AQ columns

Part Number	Product Name	Particle Size (µm)	Pore Size (Å)	Column Size (mm) I.D x Length	Limits (pH)
LC20220094	SCION ODS-A	5	120	4.6 x 150	2-8
LC20220095	SCION ODS-A	5	120	4.6 x 250	2-8
LC20220096	SCION ODS-AQ	5	120	4.6 x 150	2-8
LC20220097	SCION ODS-AQ	5	120	4.6 x 250	2-8
LC20220098	ODS-A Guard Column	-	-	4.0 x 10 (5 pack)	-
LC20220099	ODA-AQ Guard Column	-	-	4.0 x 10 (5 pack)	-

### D3. SCION NH<sub>2</sub>

SCION Instruments also offer branded columns for normal phase separation, which are modified with primary amino groups; the SCION NH<sub>2</sub> column. The NH<sub>2</sub> column can also be used for weak anion exchange chromatography and often used for the separation of sugars, in HILIC mode. The polymer based packing material provides excellent chemical stability with minimum deterioration over extended use. The SCION NH<sub>2</sub> columns are suitable for both aqueous and solvent based mobile phases. Table 6 details the product details for all available SCION NH<sub>2</sub> branded columns:

Part Number	Product Name	Particle Size (µm)	Pore Size (Å)	Column Size (mm) I.D x Length	Limits (pH)
LC20220100	SCION NH <sub>2</sub>	5	120	4.6 x 150	2-8
LC20220101	SCION NH <sub>2</sub> Guard Column	-	-	4.0 x 10 (5 pack)	-

## E. Column Details and Features

### E1 Comparison of Reverse Phase Chromatography Column Features

ODS columns are the most popular reverse phase columns that are packed with silica-based octadecyl groups. Polymer based reverse phase columns with different functional groups are also available. The following descriptions detail the column features, as should be used as a guideline to select a suitable column for the desired applications. Table 7 details the features of all reverse phase chromatography columns in the SCION Instruments portfolio.

Table 7. Features of all reverse phase chromatography columns

Features	
<b>ODP2</b>	<ul style="list-style-type: none"><li>• Provides a large theoretical plate number compared to general polymer based reverse phase columns</li><li>• Offers enhances retention of high polar substances compared to ODS columns</li><li>• Suitable for the analysis of small molecules such as pharmaceuticals in the presence of protein matrix</li><li>• Ideal for the analysis of high polarity compounds</li><li>• Fulfils USP L39 requirements</li></ul>
<b>ODP-50</b> <b>C8P-50</b> <b>C4P-50</b>	<ul style="list-style-type: none"><li>• Relatively large pore size</li><li>• Suitable for the analysis of amino acids, peptides and proteins</li><li>• Wide pH range from 2 to 13</li><li>• Compatible with 100% water and buffer mobile phase</li><li>• Best used for the analysis of basic compounds</li></ul>
<b>ODP-40</b>	<ul style="list-style-type: none"><li>• Higher performance than ODP-50</li><li>• Fulfils USP L67 requirements</li></ul>
<b>DS-413</b> <b>DS-613</b>	<ul style="list-style-type: none"><li>• Suitable for the analysis of highly hydrophobic substances that are not well retained by ODS columns</li><li>• Fulfils USP L21 requirements</li></ul>
<b>DE-213</b> <b>DE-413</b>	<ul style="list-style-type: none"><li>• General purpose polymer based column</li><li>• Similar polarity to ODS columns</li></ul>

<b>DE-613</b>	<ul style="list-style-type: none"> <li>Wide working pH range from 2 to 12</li> <li>Usable in 100% water and buffer mobile phase</li> <li>Fulfils USP L71 requirements</li> </ul>
<b>DM-614</b>	<ul style="list-style-type: none"> <li>Suitable for the analysis of amino acids and water soluble vitamins</li> <li>Fulfils USP L39 requirements</li> </ul>
<b>NN-414</b> <b>NN-614</b> <b>NN-814</b>	<ul style="list-style-type: none"> <li>The packing material is modified with Sulfo groups</li> <li>Supports multimode analysis; reverse phase and cation exchange</li> <li>Ideal for the analysis of complex samples containing neutral and ionic compounds</li> </ul>
<b>JJ-50</b>	<ul style="list-style-type: none"> <li>The packing material is modified with trace amounts of quaternary ammonium groups</li> <li>Supports multimode analysis; reverse phase and anion exchange</li> <li>Ideal for the analysis of complex samples containing neutral and ionic substances</li> </ul>
<b>C18X</b>	<ul style="list-style-type: none"> <li>Fully end capped ODS column</li> <li>Fulfils USP L1 requirements</li> </ul>
<b>C18M</b>	<ul style="list-style-type: none"> <li>Fully end capped, monomeric ODS column</li> <li>High purity silica (&gt;99.99%)</li> <li>Fulfils USP L1 requirements</li> </ul>
<b>C18P</b>	<ul style="list-style-type: none"> <li>Fully end capped, polymeric ODS column</li> <li>High purity silica (&gt;99.99%)</li> <li>Advantageous for separation planar and nonplanar compounds</li> <li>Fulfils USP L1 requirements</li> </ul>
<b>5C8</b>	<ul style="list-style-type: none"> <li>Used when the retention capacity of C18 is too strong</li> <li>Rapid mass transfer and fast equilibration</li> <li>Can be used in ion-pair chromatography</li> <li>Fulfils USP L7 requirements</li> </ul>
<b>5CN</b>	<ul style="list-style-type: none"> <li>Utilises reverse phase interactions and <math>\pi</math>-electron interaction to separate regioisomers, which cannot be separate with ODS or C8 columns</li> <li>Fulfils USP L10 requirements</li> </ul>
<b>5NPE</b>	<ul style="list-style-type: none"> <li>Utilises several types of interactions based on <math>\pi</math>-electrons to separate structural isomers</li> </ul>

Tables 8-10 details the product name, plate number, particle size, pore size, column size and associated part number for polymer based reverse phase chromatography columns.

*Table 8. Product details for polymer based reverse phase chromatography columns (ODP2)*

<b>Part Number</b>	<b>Product Name</b>	<b>Plate Number</b>	<b>Particle Size (<math>\mu\text{m}</math>)</b>	<b>Pore Size (<math>\text{\AA}</math>)</b>	<b>Column Size (mm) I.D x Length</b>
LC20220047	ODP2 HP-4B	$\geq 3,500$	5	40	4.6 x 50
LC20220048	ODP2 HP-4D	$\geq 10,000$	5	40	4.6 x 150
LC20220049	ODP2 HP-4E	$\geq 17,000$	5	40	4.6 x 250
LC20220050	ODP2 HPG-4A	Guard Column	5	-	4.6 x 10
LC20220051	ODP2 HP-2B	$\geq 3,000$	5	40	2.0 x 50
LC20220052	ODP2 HP-2D	$\geq 7,000$	5	40	2.0 x 150
LC20220053	ODP2 HPG-2A	Guard Column	5	-	2.0 x 10

Table 9. Product details for polymer based reverse phase chromatography columns (Asahipak)

Part Number	Product Name	Plate Number	Particle Size (µm)	Pore Size (Å)	Column Size (mm) I.D x Length
<b>Functional Group: Octadecyl</b>					
LC20220036	ODP-40 4D	≥11,000	4	250	4.6 x 150
LC20220037	ODP-40 4E	≥17,000	4	250	4.6 x 250
LC20220038	ODP-50 6D	≥9,000	5	250	6.0 x 150
LC20220039	ODP-50 6E	≥14,000	5	250	6.0 x 250
LC20220040	ODP-50G 6A	Guard Column	5	-	6.0 x 10
LC20220041	ODP-50 4B	≥2,500	5	250	4.6 x 50
LC20220042	ODP-50 4D	≥9,000	5	250	4.6 x 150
LC20220043	ODP-50 4E	≥14,000	5	250	4.6 x 250
LC20220044	ODP-50G 4A	Guard Column	5	-	4.6 x 10
LC20220045	ODP-50 2D	≥5,000	5	250	2.0 x 150
LC20220046	ODP- 50G 2A	Guard Column	5	-	2.0 x 10
<b>Functional Group: Octyl</b>					
LC2022054	C8P-50 4D	≥7,000	5	250	4.6 x 150
LC2022055	C8P-50 4E	≥11,000	5	250	4.6 x 250
LC2022056	C8P-50G 4A	Guard Column	5	-	4.6 x 10
<b>Functional Group: Butyl</b>					
LC2022057	C4P-50 4D	≥6,000	5	250	4.6 x 150
LC2022058	C4P-50 4E	≥9,000	5	250	4.6 x 250
LC2022059	C4P-50G 4A	Guard Column	5	-	4.6 x 10

Table 10. Product details for polymer based reverse phase chromatography columns (RSpak)

Part Number	Product Name	Plate Number	Particle Size (µm)	Pore Size (Å)	Column Size (mm) I.D x Length
<b>Base Material: Styrene divinylbenzene copolymer</b>					
LC20220019	RP18-415	≥5,000	6	450	4.6 x 150
LC20220020	RP18-G	Guard Column	6	-	4.6 x 10
LC20220021	DS-613	≥6,500	6	200	6.0 x 150
LC20220022	DS-413	≥11,000	3.5	200	4.6 x 150
<b>Base Material: Polymethacrylate</b>					
LC20220023	DE-613	≥7,000	6	25	6 x 150
LC20220024	DE-413	≥11,000	4	25	4.6 x 150
LC20220025	DE-413L	≥17,000	4	25	4.6 x 250
LC20220026	DE-213	≥8,000	4	25	2 x 150
LC20220027	DE-G 4A	Guard Column	10	-	4.6 x 10
LC20220028	DE-G 2A	Guard Column	6	-	2 x 10
<b>Base Material: Polyhydroxy methacrylate</b>					
LC20220029	DM-614	≥4,500	10	200	6 x 150
LC20220030	NN-814	≥9,000	10	200	8.0 x 250
LC20220031	NN-614	≥4,000	10	200	6.0 x 150
LC20220032	NN-414	≥6,000	10	200	4.6 x 150
LC20220033	NN-G	Guard Column	10	-	6.0 x 50
<b>Base Material: Polyvinyl Alcohol</b>					
LC20220034	JJ-50 4D	≥4,500	5	100	4.6 x 150
LC20220035	JJ-50 2D	≥3,500	5	100	2 x 150

## E2. Comparison of Polymer Based Hydrophilic Interaction Chromatography (HILIC) Column Features

Table 11 details the features of all available HILICPak chromatography columns, suitable for use with HILIC separations.

Table 11. Features of HILICPak polymer columns

Features	
<b>VG-50</b>	<ul style="list-style-type: none"> <li>• Ideal for saccharide analysis using HILIC mode</li> <li>• Polymer base packing material</li> <li>• Excellent chemical stability with minimum deterioration over an extended time period</li> <li>• Easily regenerated by washing in alkaline solution</li> <li>• Suited to ELSD, corona charged aerosol detectors and MS</li> </ul>
<b>VT-50</b>	<ul style="list-style-type: none"> <li>• Suitable for anionic substances using HILIC mode</li> <li>• Use when target compounds are phosphate based</li> <li>• Can be adapted to ion exchange mode depending on mobile phase</li> <li>• Polymer based packing material</li> <li>• Excellent chemical stability with minimum deterioration over an extended time period</li> <li>• Suited for MS analysis</li> </ul>
<b>VC-50</b>	<ul style="list-style-type: none"> <li>• Modified carboxyl group</li> <li>• Suited for cationic compound analysis including amines</li> <li>• Dominant separation is for reverse phase</li> </ul>
<b>VN-50</b>	<ul style="list-style-type: none"> <li>• Modified Diol groups for HILIC mode</li> <li>• Suited for oligosaccharide and oligonucleotide separation</li> </ul>

Table 12 details the product name, plate number, particle size, pore size, column size and associated part numbers of all HILICPak polymer based columns.

Table 12. Product details for polymer based HILICPak columns

Part Number	Product Name	Plate Number	Particle Size (µm)	Pore Size (Å)	Column Size (mm) I.D x Length
<b>Functional Group: Tertiary Amino</b>					
LC20220073	VG-50 4D	≥5,500	5	100	4.6 x 150
LC20220074	VG-50 4E	≥7,500	5	100	4.6 x 250
LC20220075	VG-50G 4A	Guard Column	5	100	4.6 x 10
LC20220076	VG-50 2D	≥3,500	5	100	2 x 150
LC20220077	VG-50G 2A	Guard Column	5	100	2 x 10
<b>Functional Group: Quaternary Ammonium</b>					
LC20220078	VT- 50 2D	≥4,500	5	100	2 x 150
LC20220079	VT- 50G 2A	Guard Column	5	100	2 x 10
<b>Functional Group: Diol</b>					
LC20220080	VN- 50 4D	≥10,000	5	100	4.6 x 150
LC20220081	VN- 50G 4A	Guard Column	5	100	4.6 x 10
LC20220082	VN-50 2D	≥3,500	5	100	2 x 150
LC20220083	VN- 50G 2A	Guard Column	5	100	2 x 10
<b>Functional Group: Carboxyl</b>					
LC20220084	VC- 50 2D	≥3,500	5	100	2 x 150
LC20220085	VC – 50G 2A	Guard Column	5	100	2 x 10

Table 13 details the features of Asahipak, HILIC separation columns. All columns are polymer based.

Table 13. Features of polymer based Asahipak HILIC columns

Features	
<b>NH2P-50</b>	<ul style="list-style-type: none"> <li>• Suitable for saccharide analysis using HILIC mode</li> <li>• Polymer based packing material</li> <li>• Excellent chemical stability and minimum deterioration over an extended time period</li> <li>• Easily regenerated by washing in an alkaline solution</li> <li>• Suited for ELSD, corona charged aerosol detector and MS</li> <li>• Fulfils USP L82 requirements</li> </ul>
<b>NH2P-40</b>	<ul style="list-style-type: none"> <li>• Higher theoretical plate number than NH2P-50 series</li> <li>• Polymer based packing material</li> <li>• Excellent chemical stability and minimum deterioration over an extended time period</li> <li>• Easily regenerate by washing in an alkaline solution</li> <li>• Fulfils USP L82 requirements</li> </ul>

Table 14 details the product name, plate number, particle size, pore size, column size and associated part numbers of all Asahipak HILIC polymer based columns

Table 14. Product details for polymer based Asahipak HILIC columns

Part Number	Product Name	Plate Number	Particle Size (µm)	Pore Size (Å)	Column Size (mm) I.D x Length
<b>Functional Group: Amino</b>					
LC20220061	NH2P-50 4B	≥1,500	5	100	4.6 x 150
LC20220062	NH2P-50 4D	≥5,500	5	100	4.6 x 150
LC20220063	NH2P-50 4E	≥7,500	5	100	4.6 x 250
LC20220064	NH2P-50G 4A	Guard Column	5	-	4.6 x 10
LC20220065	NH2P-50 2D	≥3,500	5	100	2 x 150
LC20220066	NH2P-50G 2A	Guard Column	5	-	2 x 10
LC20220067	NH2P-40 3E	≥8,500	4	100	3 x 250
LC20220068	NH2P-50G 3A	Guard Column	5	-	3 x 10
LC20220069	NH2P-LF	Line Filter	-	-	8.0 x 75
LC20220070	NH2P-40 2B	≥2,000	4	100	2 x 50
LC20220071	NH2P-40 2D	≥5,500	4	100	2 x 150
LC20220072	NH2P-40 2E	≥7,000	4	100	2 x 250

### E3. Comparison of Silica Based Reverse Phase Chromatography Columns (ODS) Features

Table 15 details the features of all ODS, silica based reverse phase chromatography columns. These are the most versatile C18 column available and a typically used for method development and validation.

Table 15. Features of silica based reverse phase chromatography columns (ODS)

Features	
<b>C18X</b>	<ul style="list-style-type: none"> <li>Fully end capped ODS column</li> <li>Fulfils USP L1 requirements</li> </ul>
<b>C18M</b>	<ul style="list-style-type: none"> <li>Fully end capped, monomeric ODS column</li> <li>High purity silica (&gt;99.99%)</li> <li>Fulfils USP L1 requirements</li> </ul>
<b>C18P</b>	<ul style="list-style-type: none"> <li>Fully end capped, polymeric ODS column</li> <li>High purity silica (&gt;99.99%)</li> <li>Advantageous for separation planar and nonplanar compounds</li> <li>Fulfils USP L1 requirements</li> </ul>

Table 16 details the product name, plate number, particle size, pore size, column size and associated part numbers of all ODS silica based reverse phase chromatography columns.

Table 16. Product details for silica based chromatography columns (ODS)

Part Number	Product Name	Plate Number	Particle Size (µm)	Carbon Load (%)	Pore Size (Å)	Column Size (mm) I.D x Length
<b>Functional Group: Octadecyl</b>						
LC20220000	C18X – 4D	≥13,000	5	17	120	4.6 x 250
LC20220002	C18M – 4D	≥10,000	5	16	100	4.6 x 150
LC20220003	C18M – 4E	≥16,000	5	16	100	4.6 x 250
LC20220004	C18M – 2D	≥9,000	5	16	100	2 x 150
LC20220005	C18P – 4D	≥10,000	5	17	100	4 x 150
LC20220006	C18P – 4E	≥16,000	5	17	100	4 x 250
LC20220007	C18P – 2D	≥9,000	5	17	100	2 x 150

### E4. Comparison of Silica Based Reverse Phase Chromatography Columns (Others) Features

Table 17 details the features of all other ODS, silica based reverse phase chromatography columns. These columns are recommended when C18 columns provide too much retention. The Other ODS column range also includes modified cyanopropyl and nitrophenylethyl columns.



Table 17. Features of silica based reverse phase chromatography columns (ODS)

Features	
<b>5C8</b>	<ul style="list-style-type: none"> <li>Used when the retention capacity of C18 is too strong</li> <li>Rapid mass transfer and fast equilibration</li> <li>Can be used in ion-pair chromatography</li> <li>Fulfils USP L7 requirements</li> </ul>
<b>5CN</b>	<ul style="list-style-type: none"> <li>Utilises reverse phase interactions and <math>\pi</math>-electron interaction to separate regioisomers, which cannot be separate with ODS or C8 columns</li> <li>Fulfils USP L10 requirements</li> </ul>
<b>5NPE</b>	<ul style="list-style-type: none"> <li>Utilises several types of interactions based on <math>\pi</math>-electrons to separate structural isomers</li> </ul>

Table 18 details the product name, plate number, particle size, pore size, column size and associated part numbers of all other ODS silica based reverse phase chromatography columns.

Table 18. Product details for silica based chromatography columns (Other)

Part Number	Product Name	Plate Number	Particle Size ( $\mu\text{m}$ )	Carbon Load (%)	Pore Size ( $\text{\AA}$ )	Column Size (mm) I.D x Length
<b>Functional Group: Octyl</b>						
LC20220001	C8	$\geq 7,000$	5	10	100	4.6 x 250
LC20220012	5C8 – 4D	$\geq 9,000$	5	10	100	4.6 x 150
LC20220013	5C8 - 4E	$\geq 15,000$	5	10	100	4.6 x 250
<b>Functional Group: Cyanopropyl</b>						
LC20220014	5CN – 4D	$\geq 7,000$	5	-	100	4.6 x 150
LC20220015	5CN – 4E	$\geq 12,000$	5	-	100	4.6 x 250
<b>Functional Group: Nitrophenylethyl</b>						
LC20220018	5NPE – 4D	$\geq 8,000$	5	-	100	4.6 x 150

## E5. Comparison of Silica Based Normal Phase Chromatography and HILIC Columns

Table 19 details HILIC columns which can be used in HILIC mode. These include a high purity silica column and a modified aminopropyl column.

Table 19. Features of silica based normal phase chromatography and HILIC Columns

Features	
<b>5SIL</b>	<ul style="list-style-type: none"> <li>High purity silica (&gt;99.99%)</li> <li>Suited for nonpolar organic solvents with normal phase analysis</li> <li>Fulfils USP L3 requirements</li> </ul>
<b>5NH</b>	<ul style="list-style-type: none"> <li>Modified with aminopropyl functional groups</li> <li>Suited for saccharides analysis using HILIC mode</li> <li>Fulfils USP L8 requirements</li> </ul>

Table 20 details the product name, plate number, particle size, pore size, column size and associated part numbers of all silica based normal phase chromatography and HILIC Columns.

Table 20. Product details for normal phase chromatography and HILIC Columns

Part Number	Product Name	Plate Number	Particle Size ( $\mu\text{m}$ )	Pore Size ( $\text{\AA}$ )	Column Size (mm) I.D x Length
LC20220010	5SIL – 4D	$\geq 9,000$	5	100	4.6 x 150
LC20220011	5SIL – 4E	$\geq 15,000$	5	100	4.6 x 250
<b>Functional Group: Aminopropyl</b>					
LC20220016	5NH – 4D	$\geq 5,000$	5	100	4.6 x 150
LC20220017	5NH – 4E	$\geq 8,000$	5	100	4.6 x 250

## **F. Column Cleaning Guidelines**

Changes in peak shape, retention time and elevated column pressure may be resolved by cleaning the column. The following guidelines describe general indications of column deterioration and column cleaning procedures. For detailed column cleaning procedures, refer to the operating manual packaged with each column.

### Typical indicators of column deterioration:

- Elevated column pressure
- Abnormal peak shape (broadening, fronting or tailing)
- Split peaks
- Change in retention time
- Unstable baseline

### RPC Columns

- Always use a strong organic solvent such as methanol, acetonitrile or THF for cleaning
- If a buffered mobile phase has been used, check the miscibility of the buffer solution and the organic solvent before cleaning the column
- Disconnect any guard column
- Reverse the direction of the column and disconnect the outlet from the detector
- Set the flow rate to 0.5mL/min or half of method flow rate
- Wash the column 3 to 5 times the column volume with 100% organic solvent
- Wash the column with 3 to 5 times the column volume with original mobile phase
- Repeat the 100% organic step if enhanced cleaning is required

### Sugar Analysis Columns (NH2P and VG-50 Series)

In cases where an acidic substance has been bound to the amino functional group, flush with solvents in the following sequence:

- 100% water
- 0.1M perchloric acid (aqueous)
- 100% water
- 0.1M NaOH (aqueous)
- 100% water
- New mobile phase

### HILIC Chromatography Columns

- Always use a strong organic solvent such as IPA, methanol or THF for cleaning
- If a buffered mobile phase has been used, check the miscibility of the buffer solution and the organic solvent before cleaning the column
- Prepare a 50:50 cleaning solution of solvent and Water
- Disconnect any guard column
- Reverse the direction of the column and disconnect the outlet from the detector
- Set the flow rate to 0.5mL/min or half of method flow rate
- Wash the column 3 to 5 times the column volume with the cleaning solution
- Wash the column with 3 to 5 times the column volume with original mobile phase
- Strong buffers may be required to remove ionic contaminants

## **G. Guidelines for Column Handling**

For best column performance, precautions must be taken when handling the HPLC column.

### Column Installation

- Before installing a HPLC column, replace the mobile phase within the full HPLC system with new mobile phase (always check the miscibility of a buffer with solvent)
- Using the flow direction arrow on the column, connect the column inlet to the end of the column
- Gradually increase the flow rate of the mobile phase throughout the column
- When heating the column, be sure to pump the mobile phase at a low flow rate until the specified temperature is reached
- Once column flow is established and the column is properly flushed, connect the column outlet to the detector inlet

### Column Removal

- Flush the column with 3 to 5 times volume of 100% organic solvent (50:50% organic/water for HILIC columns)
- If the column oven is heated, turn off the heater and reduce the flow rate to 1/3<sup>rd</sup> of the regular flow
- When the column oven is at room temperature, turn off pump flow
- Remove the inlet and outlet from the column and fit the shipping caps
- Gently tighten the caps to be finger tight

### Column Storage

- Securely store the column in its original packaging
- Keep the column in a cool, dark space away from sunlight and extreme temperatures

## H. Reference USP Column List

Table 21 details the USP requirements including packing material and recommended column for use, when following USP methods.

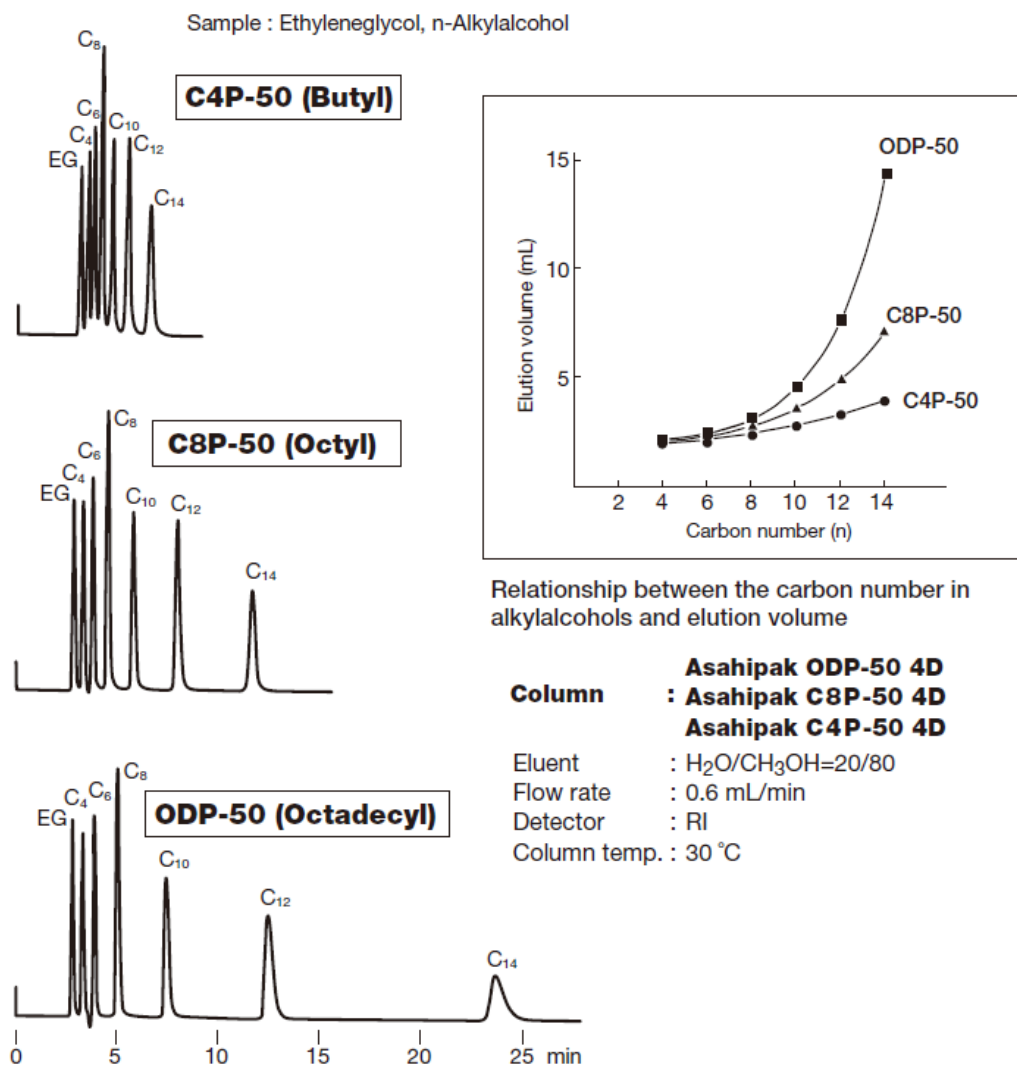
Table 21. USP requirements, packing material and recommended columns

USP	Packing Material	Recommended Column
L1	Octadecyl silane chemically bonded to silica	ODS-A, ODS-AQ, C18X, C18M, C18P
L3	Porous silica particles	5SIL
L7	Octylsilane chemically bonded to silica	5C8
L8	Monomolecular aminopropyl silane chemically bonded to totally porous silica gel support	5NH
L10	Nitrile groups chemically bonded to porous silica particles	5CN
L21	A rigid, spherical styrene-divinylbenzene copolymer	RP18-415, DS-613, DS-413
L39	A hydrophilic polyhydroxymethacrylate gel of totally porous spherical resin	ODP2-HP, DM-614
L67	Porous vinyl alcohol copolymer with a C18 alkyl group attached to the hydroxyl group of the polymer	ODP-40, ODP-50, ET-RP1
L71	A rigid, spherical polymethacrylate	DE-613, DE-413, DE-213
L82	Polyamine chemically bonded to cross-lined polyvinyl alcohol polymer	NH2P-50, NH2P-40

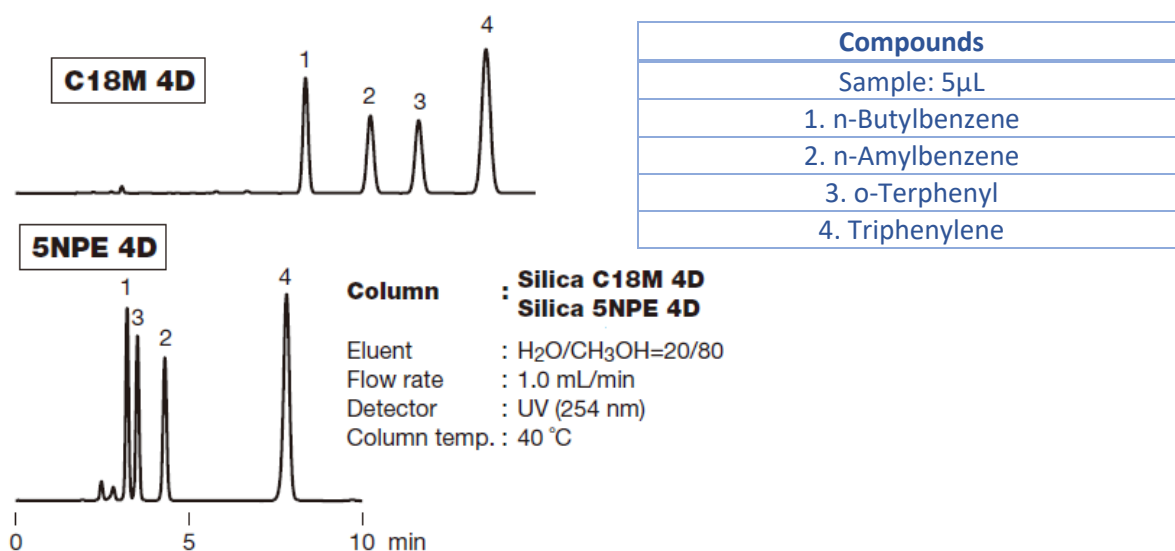
# Appendix

The following appendix show example data and chromatograms for a variety of SCION Instrument HPLC columns. These are for illustrative and demonstrative purposes only.

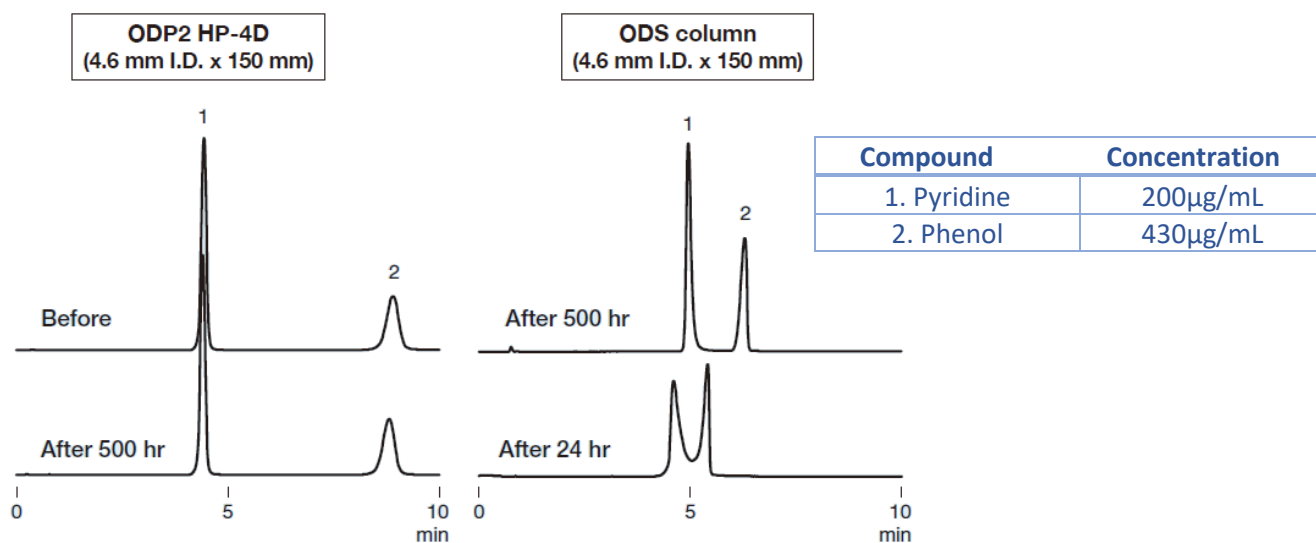
## a1. Comparison of different functional groups on the separation of alkylalcohols



a2. Effect of steric selectivity differences using silica based columns



a3. Comparison between ODP2-HP 4D and a general ODS column for their alkaline intolerances



**Analysis Conditions:**

**Columns:** ODP2 HP-4D and general ODS

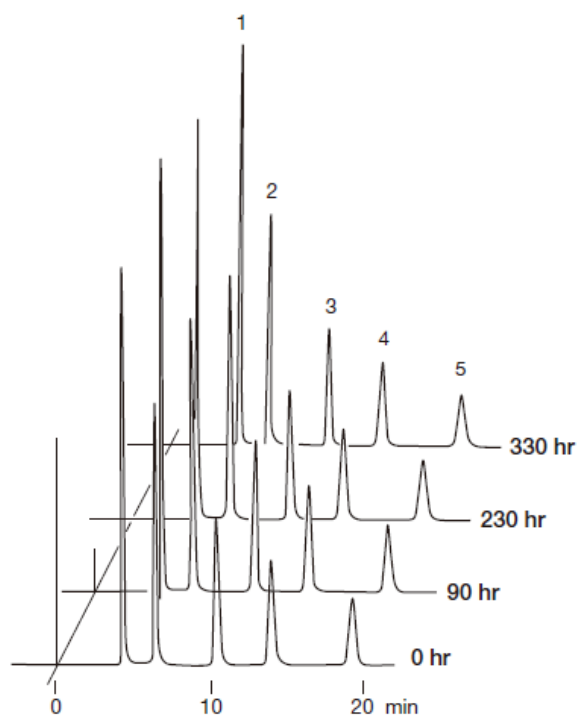
Eluent: H<sub>2</sub>O/ CH<sub>3</sub>OH = 70/30

Flow rate: 1mL/min

Detector: UV (254nm)

Column Temp: 40°C

a4. Alkaline tolerance of ODP-50

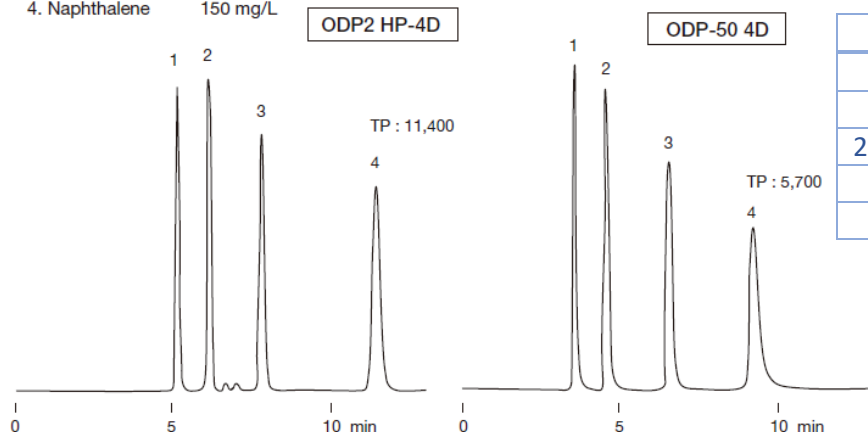


Compounds
1. Acetophenone
2. Butyrophenone
3. Hexanophenone
4. Heptanophenone
5. Octanophenone

**Column** : Asahipak ODP-50 4D  
**Eluent** : 10 mM NaOH aq. (pH 12.0)/CH<sub>3</sub>CN=35/65  
**Flow rate** : 0.6 mL/min  
**Detector** : UV (254 nm)  
**Column temp.** : 30 °C

a5. Comparison between ODP2-HP and ODP-50

Sample : 5 µL  
 1. Phenol 300 mg/L  
 2. Methyl benzoate 350 mg/L  
 3. Toluene 1000 mg/L  
 4. Naphthalene 150 mg/L



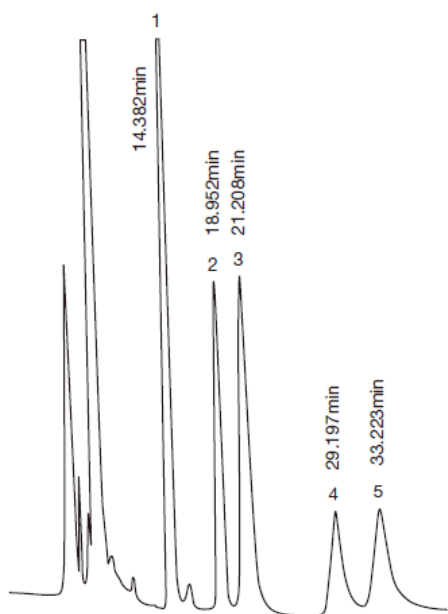
Compound	Concentration
Sample: 5µL	
1. Phenol	300mg/L
2. Methyl Benzoate	350mg/L
3. Toluene	1000mg/L
4. Naphthalene	150mg/L

**Column** : ODP2 HP-4D  
**Eluent** : H<sub>2</sub>O/CH<sub>3</sub>CN=55/45  
**Flow rate** : 0.6 mL/min  
**Detector** : UV (254 nm)  
**Column temp.** : 40 °C

**Column** : Asahipak ODP-50 4D  
**Eluent** : H<sub>2</sub>O/CH<sub>3</sub>CN=35/65  
**Flow rate** : 0.6 mL/min  
**Detector** : UV (254 nm)  
**Column temp.** : 40 °C



a6. Analysis of Imidazoles using ODP2 HP-4E column

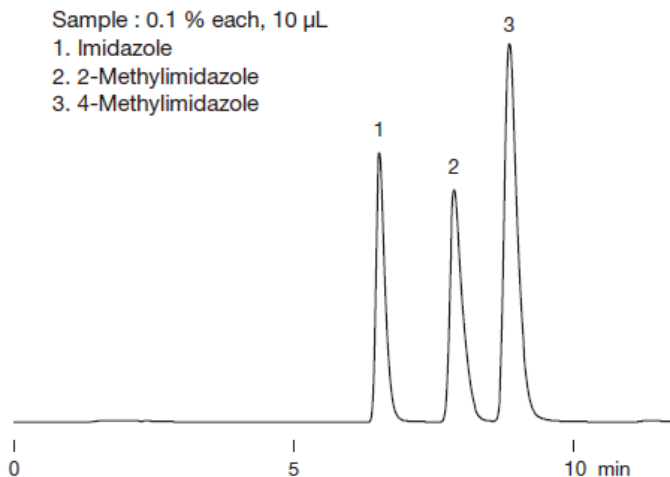


Compound	Concentration
Sample: 20 $\mu$ L	
1. 2-Acetaminophenol (I.S)	10 $\mu$ g/mL
2. Zonisamide	13 $\mu$ g/mL
3. Phenobarbital	19 $\mu$ g/mL
4. Carbamazepine	4.5 $\mu$ g/mL
5. Phenytoin	9 $\mu$ g/mL

**Column** : ODP2 HP-4E  
**Eluent** : 25 mM Sodium phosphate buffer (pH 5.2)/CH<sub>3</sub>CN = 68 / 32  
**Flow rate** : 0.35 mL/min  
**Detector** : UV (210 nm)  
**Column temp.** : 40 °C

a7. Analysis of anticonvulsant drugs in serum

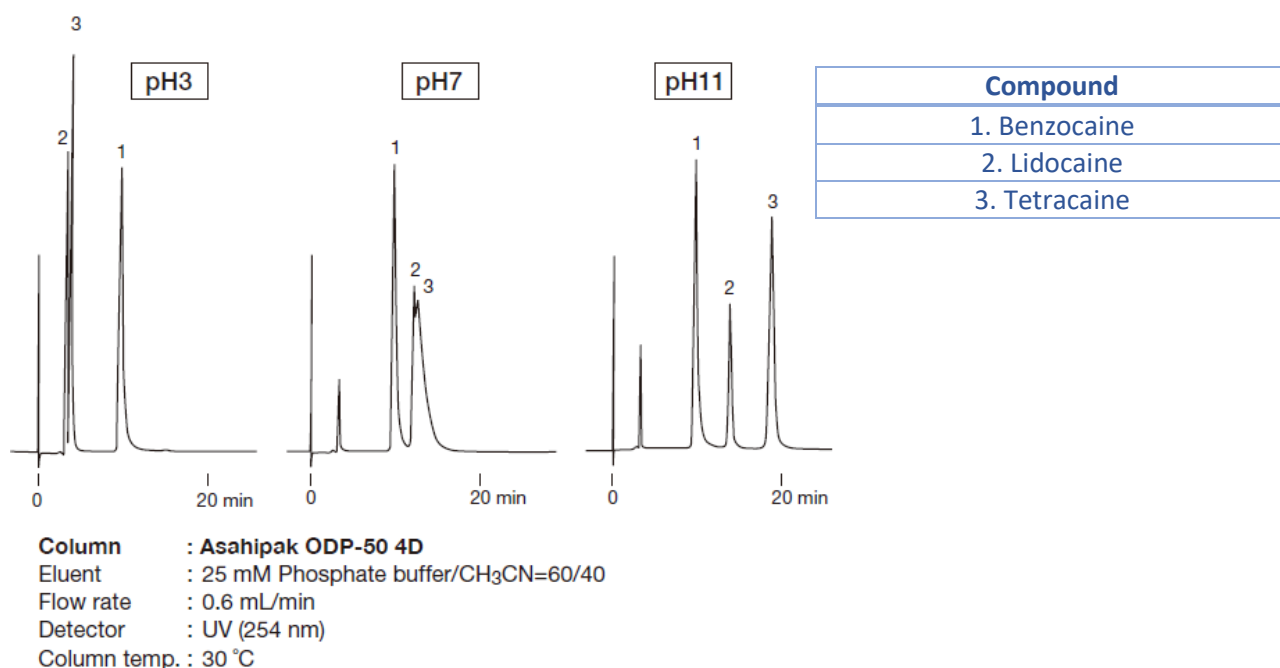
Sample : 0.1 % each, 10  $\mu$ L  
 1. Imidazole  
 2. 2-Methylimidazole  
 3. 4-Methylimidazole



Compound
Sample: 0.1%, 10 $\mu$ L
1. Imidazole
2. 2-Methyl Imidazole
3. 4-Methyl Imidazole

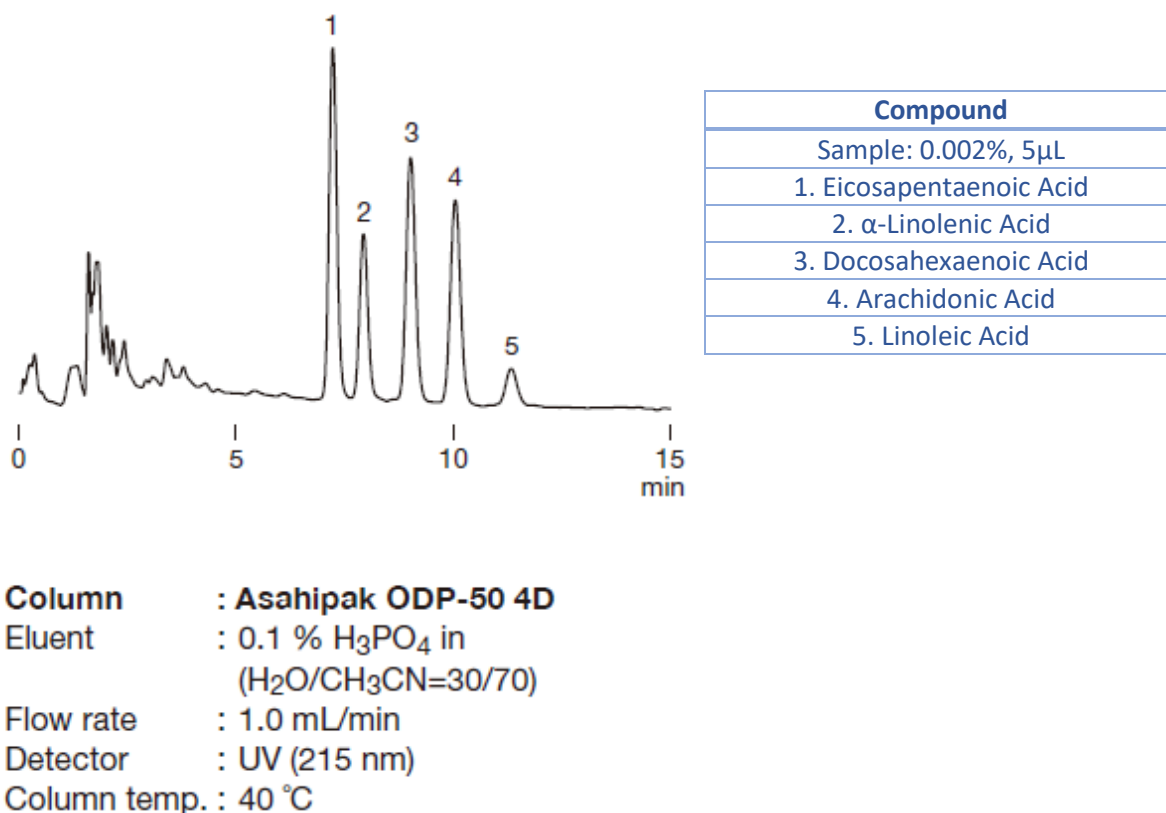
**Column** : ODP2 HP-4E  
**Eluent** : 10 mM Na<sub>2</sub>HPO<sub>4</sub> aq./CH<sub>3</sub>CN=90/10  
**Flow rate** : 0.8 mL/min  
**Detector** : UV (220 nm)  
**Column temp.** : 40 °C

### a8. Analysis of local anaesthetic drugs

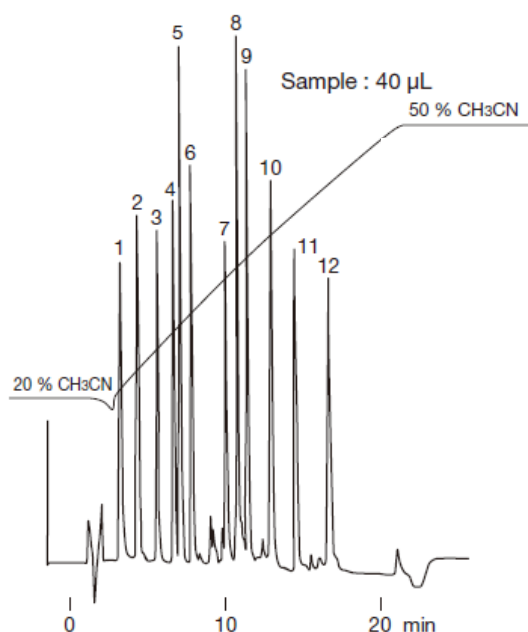


Dissociation of tertiary amino groups in basic drugs can be suppressed by making pH of the eluent higher than pKa of the amino groups. This increases the relative hydrophobicity of the basic drugs, thereby allowing the column to retain the drug stronger and provide baseline separation of them.

### a9. Analysis of unsaturated fatty acids



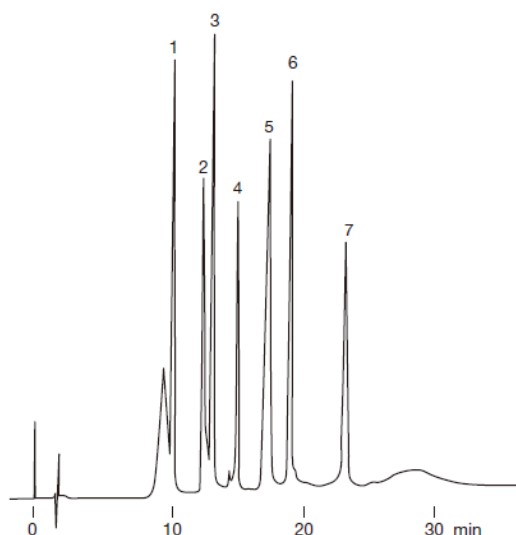
### a10. Gradient analysis of proteins and peptides



Sample	MW	Recovery (%)
1. L-Bradykinin	1188	97
2. Bradykinin	1060	92
3. M-Enkephalin	574	97
4. Neurotensin	1073	99
5. L-Enkephalin	556	100
6. Substance P	1348	93
7. Bacitracin	1450	81
8. Insulin	5750	95
9. Insulin B Chain	3496	91
10. Lysozyme	14300	69
11. Mastoparan	1479	96
12. Myoglobin	17500	83

**Column** : Asahipak ODP-50 6D  
**Eluent** : (A); 0.05 % TFA aq./CH<sub>3</sub>CN=80/20  
 (B); 0.05 % TFA aq./CH<sub>3</sub>CN=50/50  
 Linear gradient; (A) to (B), 20 min  
**Flow rate** : 1.0 mL/min  
**Detector** : UV (220 nm)  
**Column temp.** : 30 °C

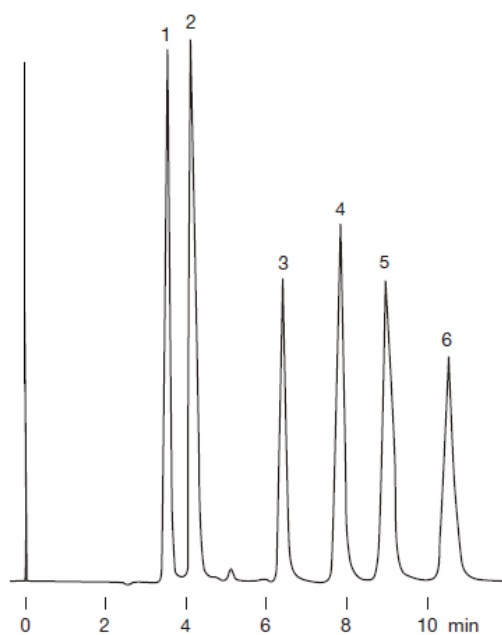
### a11. Separation and recovery of standard proteins



Recovery (%)	
1. Ribonuclease	93
2. Insulin	98
3. Cytochrome C	100
4. Lysozyme	100
5. BSA	98
6. Myoglobin	108
7. Ovalbumin	-

**Column** : RSpak RP18-415  
**Eluent** : (A); 0.1 % TFA aq./CH<sub>3</sub>CN=99/1  
 (B); 0.1 % TFA aq./CH<sub>3</sub>CN=5/95  
 Linear gradient; (B %) 20 % to 60 %, 20 min  
**Flow rate** : 1.0 mL/min  
**Detector** : UV (220 nm)  
**Column temp.** : Room temp.

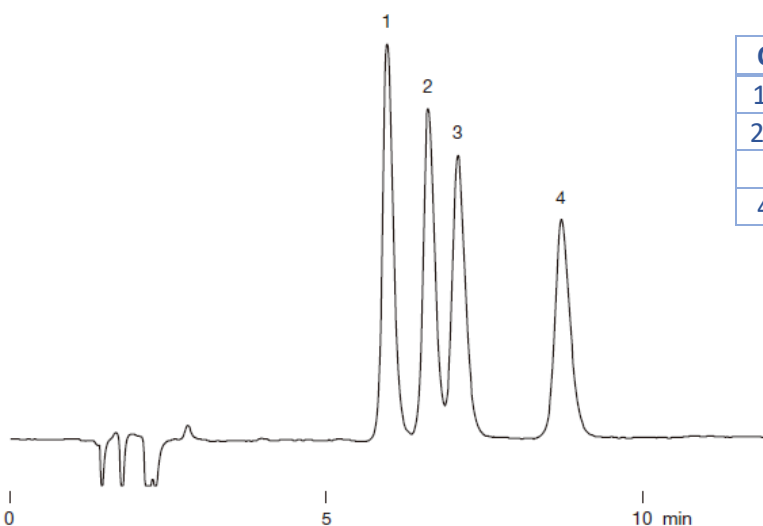
### a12. Analysis of alkylbenzenes



Compound	Concentration (%)
1. m-Cresol	0.1
2. 2,4-xylenol	0.1
3. Benzene	0.5
4. Toluene	0.5
5. Ethylbenzene	0.5
6. n-propylbenzene	108

**Column** : RSpak DS-613  
**Eluent** : H<sub>2</sub>O/CH<sub>3</sub>CN/THF=30/40/30  
**Flow rate** : 1.0 mL/min  
**Detector** : UV (254 nm)  
**Column temp.** : 40 °C

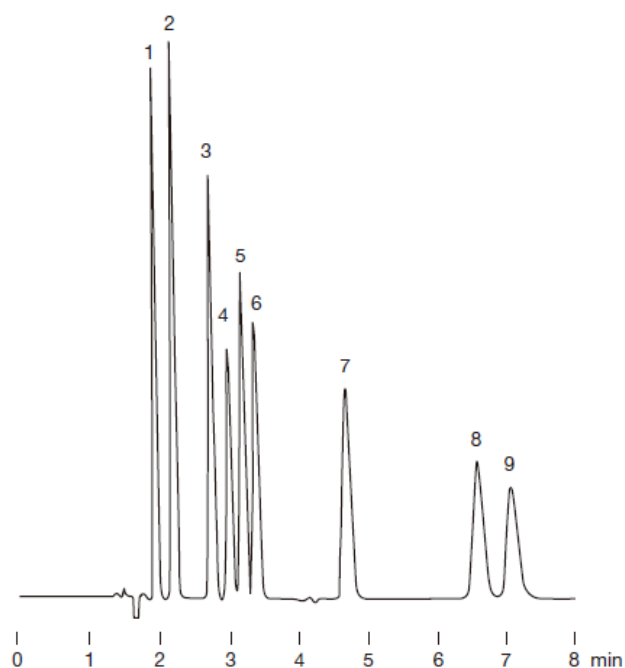
### a13. Analysis of Fatty Acid Methyl Esters



Compound	Concentration (%)
1. Methyl Lineolate	0.2
2. Methyl Palmitate	0.2
3. Methyl Oleate	0.2
4. Methyl Stearate	0.2

**Column** : RSpak DS-413  
**Eluent** : H<sub>2</sub>O/CH<sub>3</sub>CN/THF=25/45/30  
**Flow rate** : 1.0 mL/min  
**Detector** : RI  
**Column temp.** : 40 °C

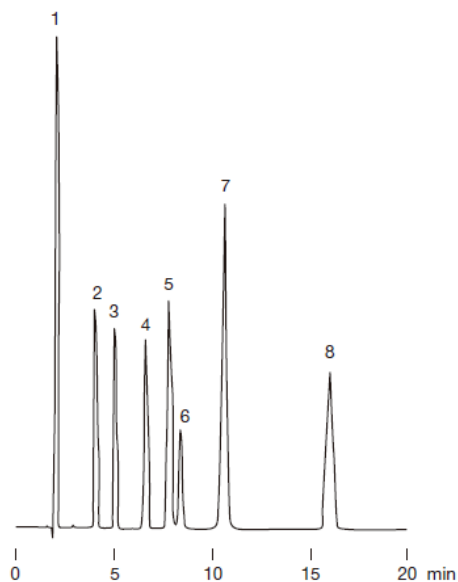
#### a14. Analysis of Organic Acids



Compound	Concentration
1. Glyoxylic Acid	1.78mg/mL
2. Tartaric Acid	1.95mg/mL
3. Malic Acid	2.06mg/mL
4. Lactic Acid	2 $\mu$ L/mL
5. Malonic Acid	1.95mg/mL
6. Acetic Acid	2 $\mu$ L/mL
7. Succinic Acid	2.05mg/mL
8. Levulinic Acid	1.95mg/mL
9. Propionic Acid	2 $\mu$ L/mL

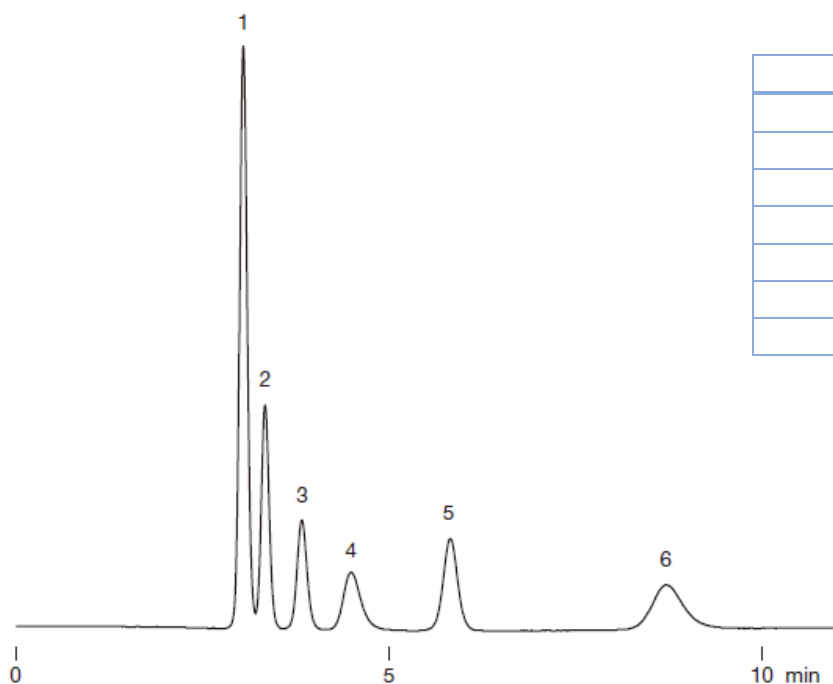
**Column** : RSpak DE-413  
**Eluent** : 10 mM H<sub>3</sub>PO<sub>4</sub> aq.  
**Flow rate** : 1.0 mL/min  
**Detector** : RI  
**Column temp.** : 50 °C

#### a15. Analysis of Food Additives (Preservatives)



**Column** : RSpak DE-413  
**Eluent** : 50 mM KH<sub>2</sub>PO<sub>4</sub> + 0.1 % H<sub>3</sub>PO<sub>4</sub> aq./CH<sub>3</sub>CN  
           =65/35  
**Flow rate** : 1.0 mL/min  
**Detector** : UV (210 nm)  
**Column temp.** : 40 °C  
**Sample** : 10  $\mu$ L

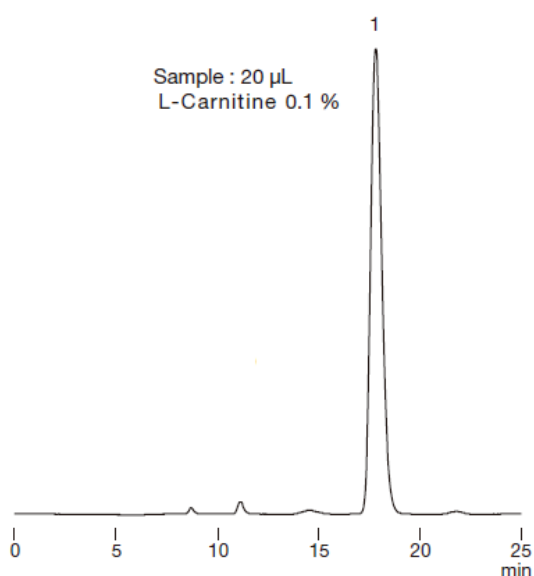
a16. Analysis of Vitamins



Compounds
Sample: 0.1%, 20 $\mu$ L
1. Aspartic Acid
2. Glycine
3. Alanine
4. Valine
5. Methionine
6. Isoleucine

**Column** : RSpak DM-614  
**Eluent** : 0.055 M Na<sub>2</sub>HPO<sub>4</sub> + 0.045 M KH<sub>2</sub>PO<sub>4</sub> aq.  
**Flow rate** : 1.0 mL/min  
**Detector** : UV (254 nm)  
**Column temp.** : 30 °C

a17. Analysis of Carnitine

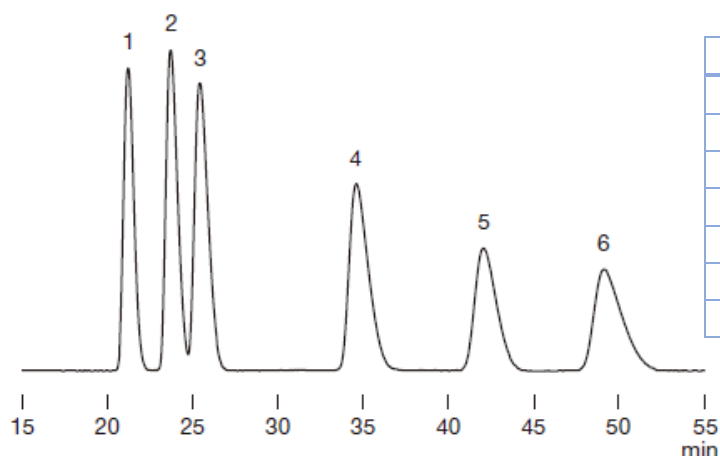


Sample : 20  $\mu$ L  
 L-Carnitine 0.1 %

Compounds
Sample: 0.1%, 20 $\mu$ L
1. L-Carnitine

**Column** : RSpak NN-814  
**Eluent** : 0.1 M H<sub>3</sub>PO<sub>4</sub> aq.  
**Flow rate** : 1.0 mL/min  
**Detector** : UV (210 nm)  
**Column temp.** : 25 °C

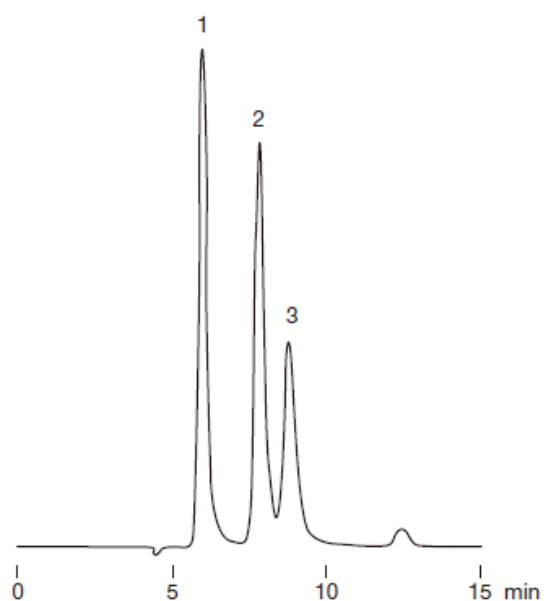
a18. Analysis of Amino Acids



Compounds
Sample: 0.1%, 20 $\mu$ L
1. Aspartic Acid
2. Glycine
3. Alanine
4. Valine
5. Methionine
6. Isoleucine

**Column** : RSpak NN-814  
**Eluent** : 40 mM H<sub>3</sub>PO<sub>4</sub> aq.  
**Flow rate** : 1.0 mL/min  
**Detector** : RI  
**Column temp.** : 40 °C

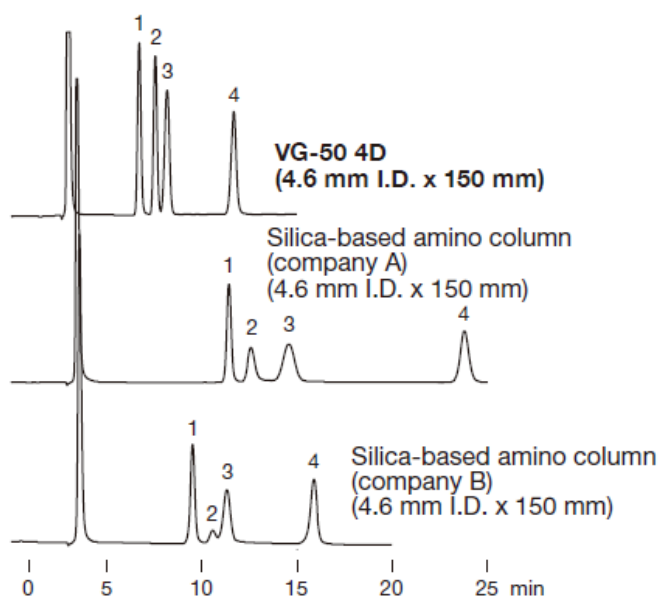
a19. Analysis of Amino Acids



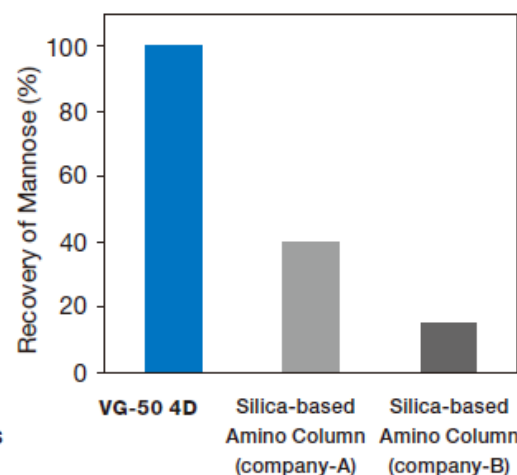
Compounds
Sample: 100mg/L, 20 $\mu$ L
1. n-Phenylenediamine
2. m-Phenylenediamine
3. o-Phenylenediamine

**Column** : RSpak JJ-50 4D  
**Eluent** : 25 mM Ammonium acetate buffer  
 (pH 9.2)/CH<sub>3</sub>CN=70/30  
**Flow rate** : 0.4 mL/min  
**Detector** : UV (254 nm)  
**Column temp.** : 30 °C

## a20. Recovery of Sugars



Compounds
Sample: 5mg/mL, 5 $\mu$ L
1. Fructose
2. Mannose
3. Glucose
4. Sucrose



Column : HILICpak VG-50 4D  
Silica based amino columns from other manufacturers

Eluent : H<sub>2</sub>O/CH<sub>3</sub>CN=20/80

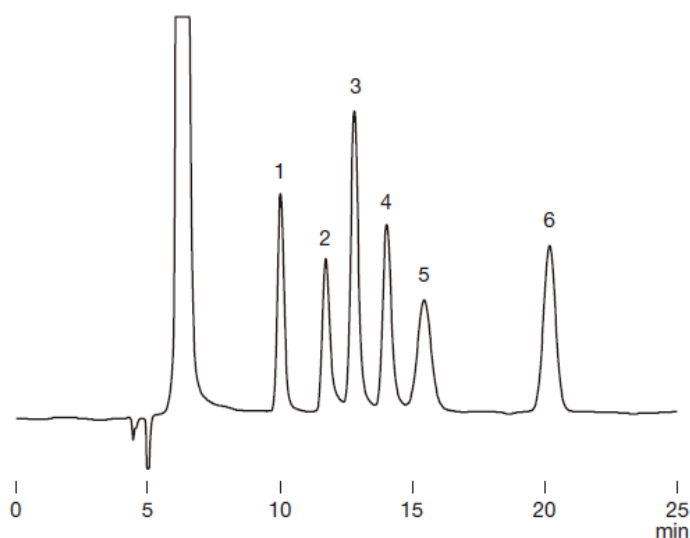
Flow rate : 0.6 mL/min (VG-50 4D)  
1.0 mL/min (Silica based amino column)

Detector : RI

Column temp. : 40 °C

- When an amino column is used for analysing saccharides, the recovery ratio of reducing saccharides such as mannose, arabinose or xylose is low.
- HILICpak VG-50 is an amino column with improved saccharide recovery ratios, which results in enhanced sensitivity of results.

## a21. Analysis of Sugars



Compounds
Sample: 0.2%, 10 $\mu$ L
1. L-Ribose
2. D- Psicose
3. D-Xylitol
4. D-Tagatose
5. D-Allose
6. L-Glucose

Column : HILICpak VG-50 4E

Eluent : H<sub>2</sub>O/CH<sub>3</sub>CN/CH<sub>3</sub>OH=5/85/10

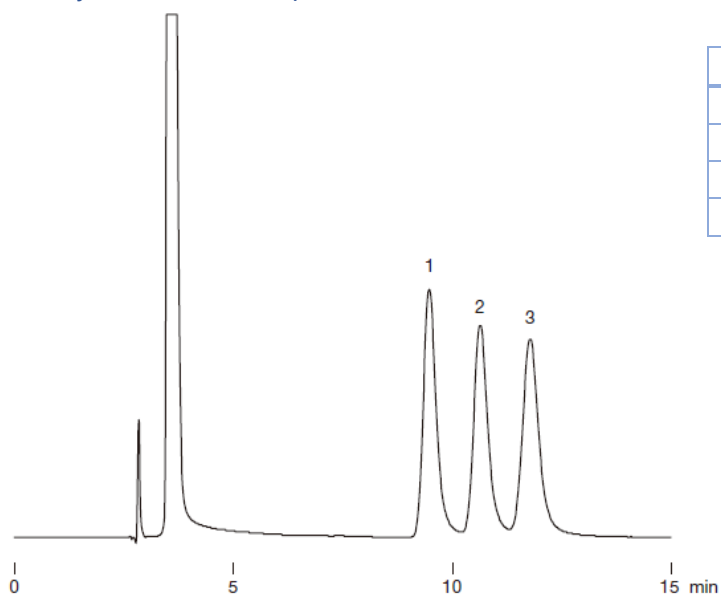
Flow rate : 0.6 mL/min

Detector : RI

Column temp. : 50 °C



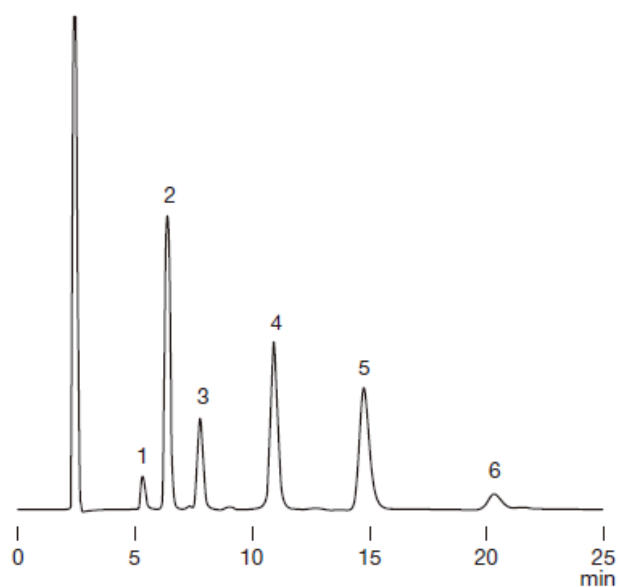
a22. Analysis of Lactose, Epilactose and Lactulose



Compounds
Sample: 5mg/mL, 5µL
1. Lactulose
2. Epilactose
3. Lactose

**Column** : HILICpak VG-50 4E  
**Eluent** : H<sub>2</sub>O/CH<sub>3</sub>CN/CH<sub>3</sub>OH=5/75/20  
**Flow rate** : 1.0 mL/min  
**Detector** : RI  
**Column temp.** : 40 °C

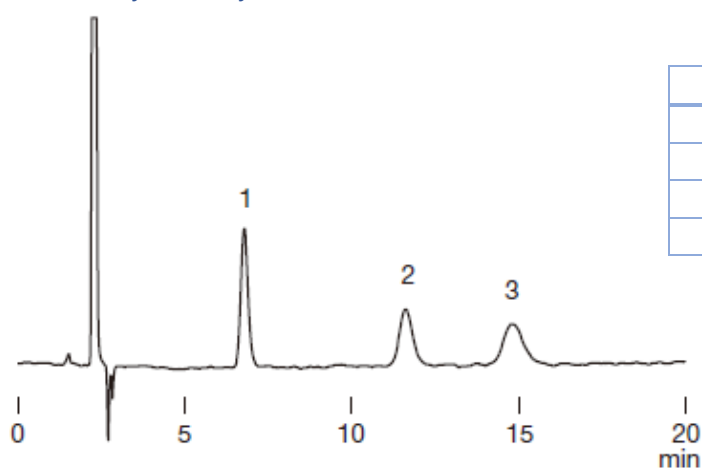
a23. Analysis of Fructo-Oligosaccharide Syrup



Compounds
Sample: 2.5%, 20µL
1. Fructose
2. Glucose
3. Sucrose
4. 1-Kestose
5. Nystose
6. 1-Fructofuranosyl-D-nystose

**Column** : Asahipak NH2P-50 4E  
**Eluent** : H<sub>2</sub>O/CH<sub>3</sub>CN=30/70  
**Flow rate** : 1.0 mL/min  
**Detector** : RI  
**Column temp.** : 25 °C

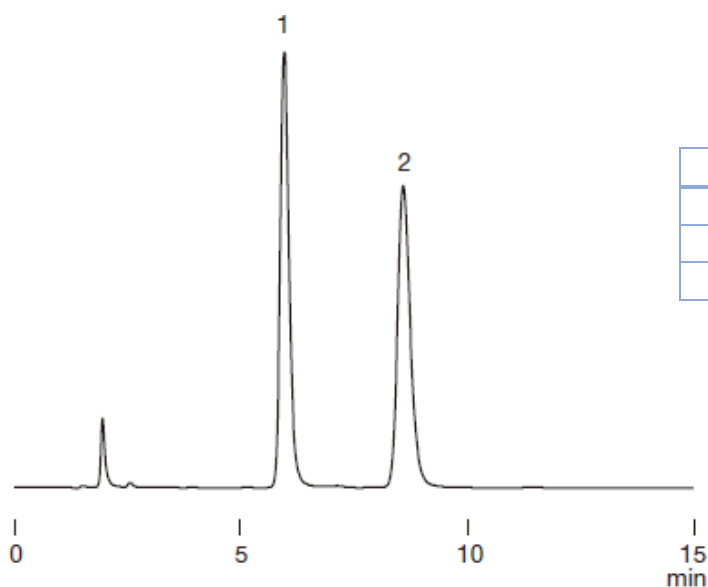
a24. Analysis of Cyclodextrins



Compounds
Sample: 250µg, 20µL
1. α-Cyclodextrin
2. γ-Cyclodextrin
3. β-Cyclodextrin

**Column** : Asahipak NH2P-50 4E  
**Eluent** : H<sub>2</sub>O/CH<sub>3</sub>CN=40/60  
**Flow rate** : 1.0 mL/min  
**Detector** : RI  
**Column temp.** : 40 °C

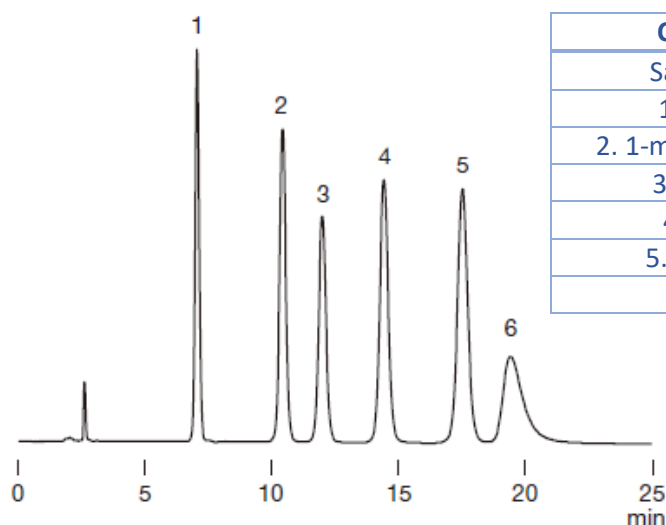
a25. Analysis of Stevioside and Rebaudioside A



Compounds
Sample: 0.05%, 20µL
1. Stevioside
2. Rebaudioside A

**Column** : Asahipak NH2P-50 4E  
**Eluent** : H<sub>2</sub>O/CH<sub>3</sub>CN=25/75  
**Flow rate** : 1.0 mL/min  
**Detector** : UV (210 nm)  
**Column temp.** : 30 °C

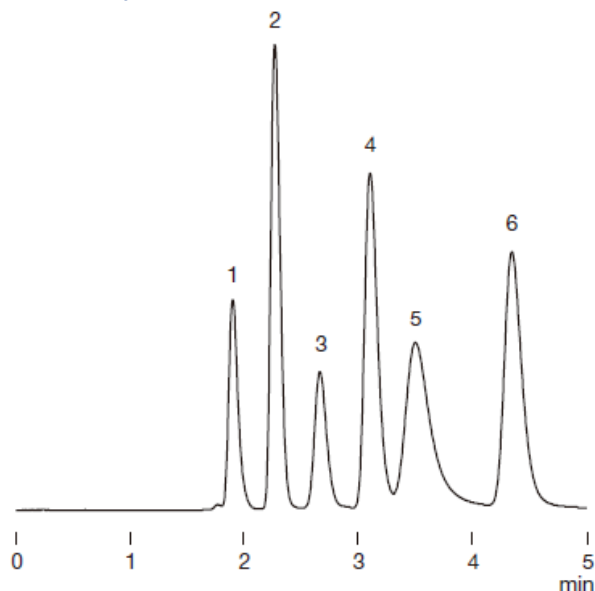
### a26. Analysis of Imidazole Dipeptides



Compounds	Concentration
Sample: 20 $\mu$ L	-
1. $\beta$ -Alanine	200 $\mu$ g/mL
2. 1-methyl-L-histidine	2 $\mu$ g/mL
3. L-Anserine	5 $\mu$ g/mL
4. Histidine	5 $\mu$ g/mL
5. L-Carnosine	5 $\mu$ g/mL
6. Nitrate	-

**Column** : Asahipak NH2P-50 4E  
**Eluent** : 50 mM NaH<sub>2</sub>PO<sub>4</sub> aq./CH<sub>3</sub>CN=40/60  
**Flow rate** : 1.0 mL/min  
**Detector** : UV (210 nm)  
**Column temp.** : 40 °C

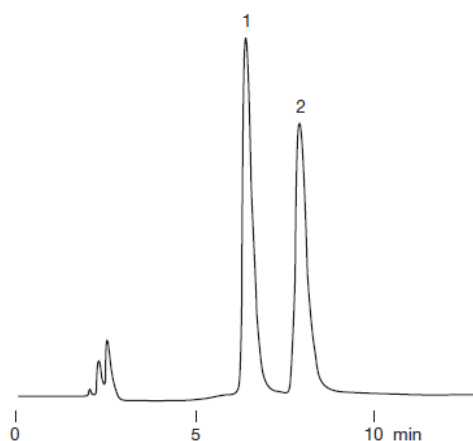
### a27. Analysis of Water Soluble Vitamins



Compounds	Concentration
Sample: 20 $\mu$ L	-
1. Vitamin B <sub>6</sub>	50 $\mu$ g/mL
2. Nicotinamide	10 $\mu$ g/mL
3. Vitamin B <sub>12</sub>	10 $\mu$ g/mL
4. Nicotinic Acid	10 $\mu$ g/mL
5. Folic Acid	10 $\mu$ g/mL
6. Vitamin C	10 $\mu$ g/mL

**Column** : Asahipak NH2P-50 4E  
**Eluent** : 40 mM H<sub>3</sub>PO<sub>4</sub> aq./CH<sub>3</sub>CN=45/55  
**Flow rate** : 1.0 mL/min  
**Detector** : UV (254 nm)  
**Column temp.** : 40 °C

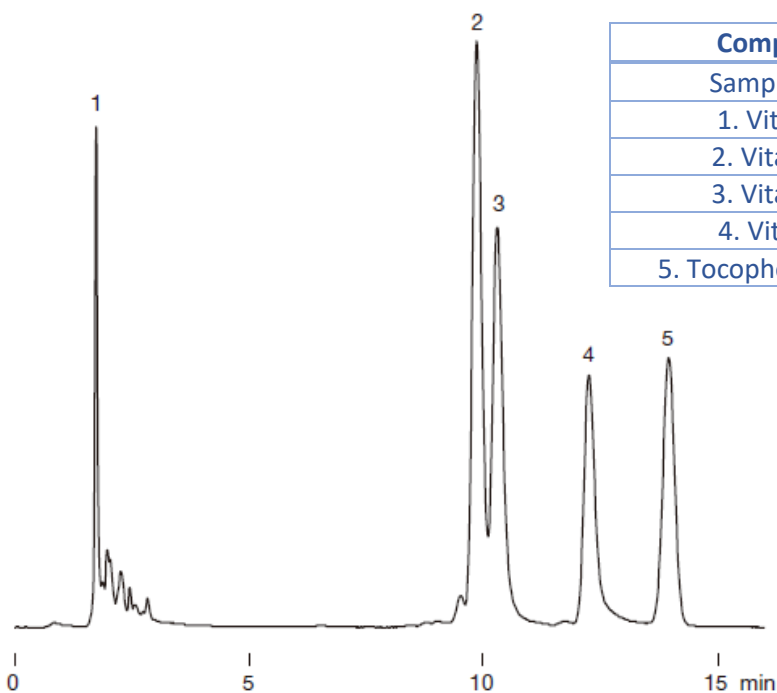
### a28. Analysis of Ascorbic Acid and Erythorbic Acid



Compounds
Sample: 5µg/mL, 10µL
1. Erythorbic Acid
2. Ascorbic Acid

**Column** : Asahipak NH2P-50 4E  
**Eluent** : 20 mM NaH<sub>2</sub>PO<sub>4</sub> + 30 mM H<sub>3</sub>PO<sub>4</sub> aq.  
           /CH<sub>3</sub>CN=20/80  
**Flow rate** : 1.0 mL/min  
**Detector** : UV (254 nm)  
**Column temp.** : 30 °C

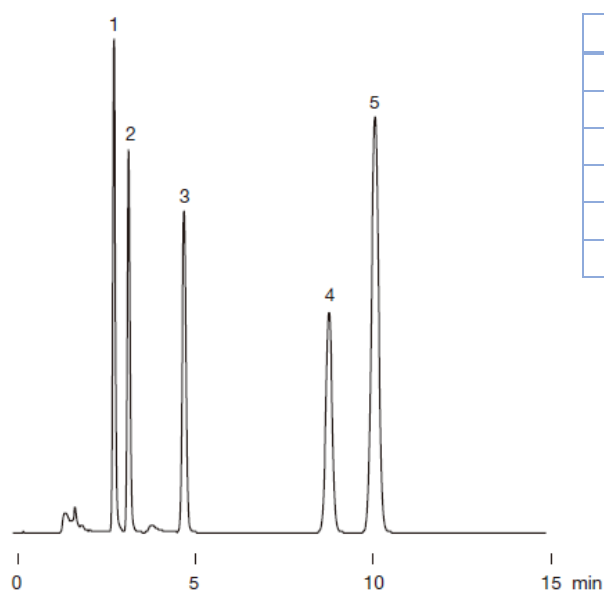
### a29. Analysis of Fat Soluble Vitamins



Compounds	Concentration
Sample: 20µL	-
1. Vitamin A	50µg/mL
2. Vitamin D <sub>2</sub>	25µg/mL
3. Vitamin D <sub>3</sub>	25µg/mL
4. Vitamin E	100µg/mL
5. Tocopherol Acetate	100µg/mL

**Column** : Silica C18-4D  
**Eluent** : CH<sub>3</sub>CN  
**Flow rate** : 1.0 mL/min  
**Detector** : UV (280 nm)  
**Column temp.** : 40 °C

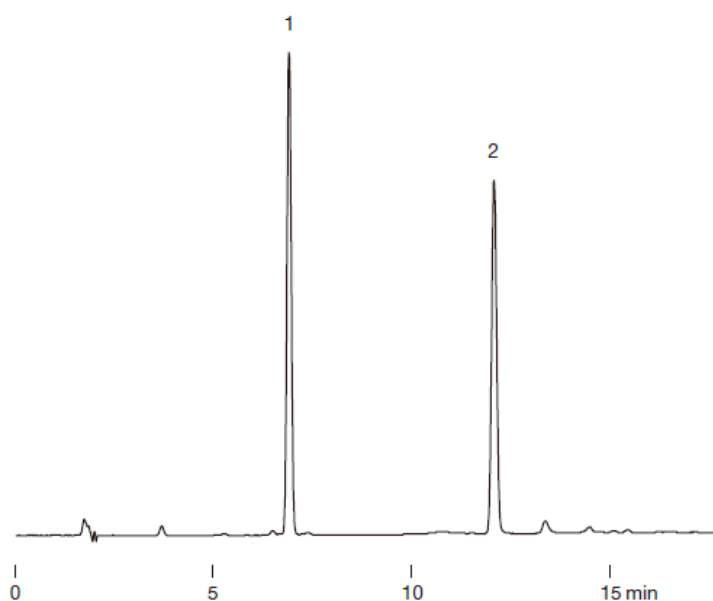
### a30. Analysis of Anticonvulsants



Compounds	Concentration
Sample: 20 $\mu$ L	-
1. Ethosuximide	100 $\mu$ g/mL
2. Phenytoin	10 $\mu$ g/mL
3. Phenobarbital	10 $\mu$ g/mL
4. Primidone	10 $\mu$ g/mL
5. Carbamazepine	10 $\mu$ g/mL

**Column** : Silica C18-4D  
**Eluent** : 100 mM Phosphate buffer (pH 2.1)  
           /CH<sub>3</sub>OH/CH<sub>3</sub>CN=4/2/1  
**Flow rate** : 1.0 mL/min  
**Detector** : UV (210 nm)  
**Column temp.** : 40 °C

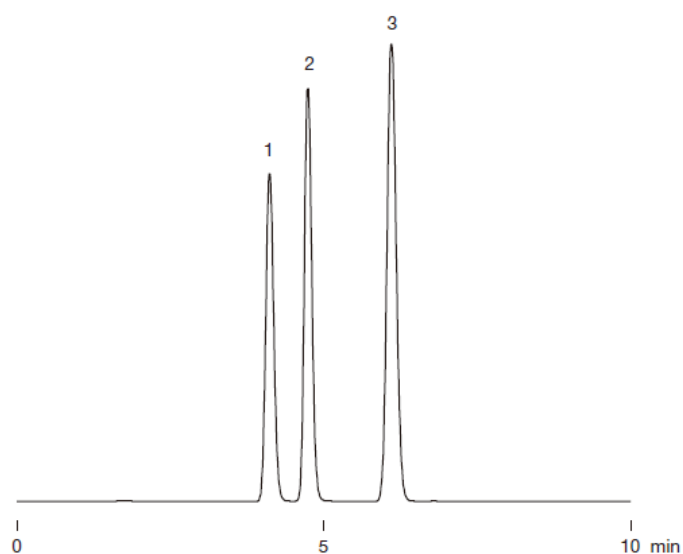
### a31. Analysis of Gingerol and Shogaol



Compounds
Sample: 0.1mg/mL, 10 $\mu$ L
1. 6-Gingerol
2. 6-Shogaol

**Column** : Silica C18-4D  
**Eluent** : (A) ; H<sub>2</sub>O/(B) ; CH<sub>3</sub>CN  
           Linear gradient : (B %) 40 % to 70 % (15 min)  
**Flow rate** : 1.0 mL/min  
**Detector** : UV (280 nm)  
**Column temp.** : 40 °C

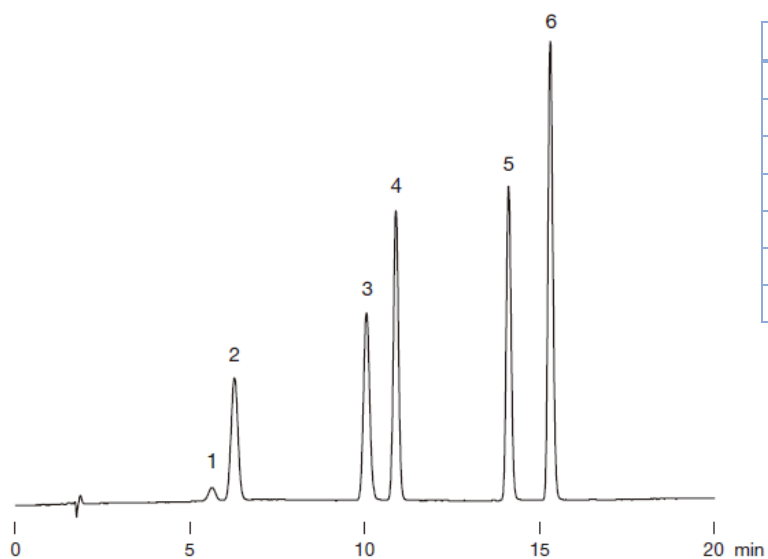
### a32. Analysis of Chlorogenic Acid, Caffeine and Caffeic Acid



Compounds
Sample: 0.1mg/mL, 10 $\mu$ L
1. Chlorogenic Acid
2. Caffeine
3. Caffeic Acid

**Column** : Silica C18M-4D  
**Eluent** : 20 mM H<sub>3</sub>PO<sub>4</sub> aq. /CH<sub>3</sub>OH=70/30  
**Flow rate** : 1.0 mL/min  
**Detector** : UV (280 nm)  
**Column temp.** : 30 °C

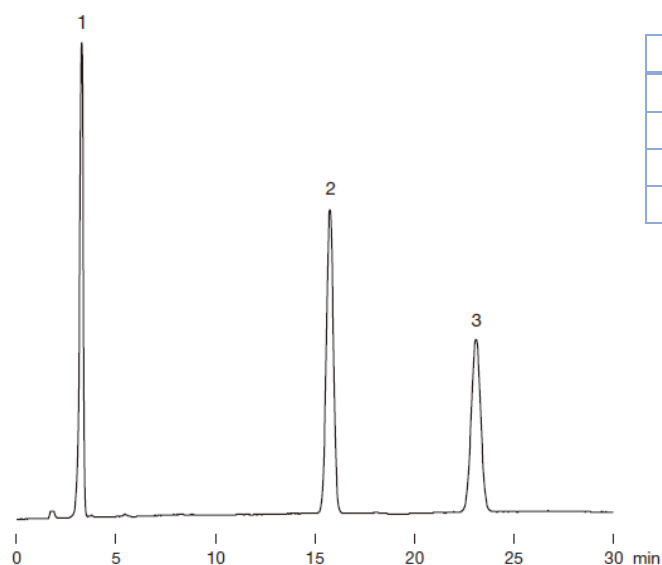
### a33. Analysis of Catechins



Compounds
Sample: 10 $\mu$ g/mL, 10 $\mu$ L
1. Epigallocatechin
2. Catechin
3. Epigallocatechin Gallate
4. Epicatechin
5. Epicatechin Gallate
6. Catechin Gallate

**Column** : Silica C18P-4D  
**Eluent** : (A) ; 20 mM H<sub>3</sub>PO<sub>4</sub> aq./ (B) ; CH<sub>3</sub>CN  
 Linear gradient:  
 (B %) 20 % (0 to 5 min), 20 to 40 % (5 to 15 min),  
 40 % (15 to 20 min)  
**Flow rate** : 1.0 mL/min  
**Detector** : UV (280 nm)  
**Column temp.** : 30 °C

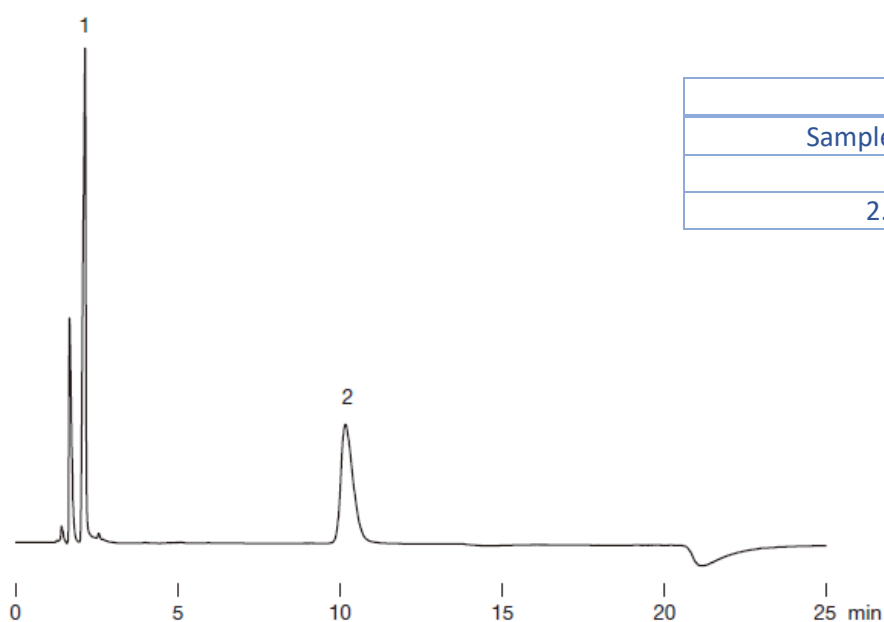
### a34. Analysis of Estrogens



Compounds
Sample: 0.1mg/mL, 10 $\mu$ L
1. Estriol
2. 17 $\beta$ -Estradiol
3. Estrone

**Column** : Silica C18P-4D  
**Eluent** : H<sub>2</sub>O/CH<sub>3</sub>CN=65/35  
**Flow rate** : 1.0 mL/min  
**Detector** : UV (280 nm)  
**Column temp.** : 30 °C

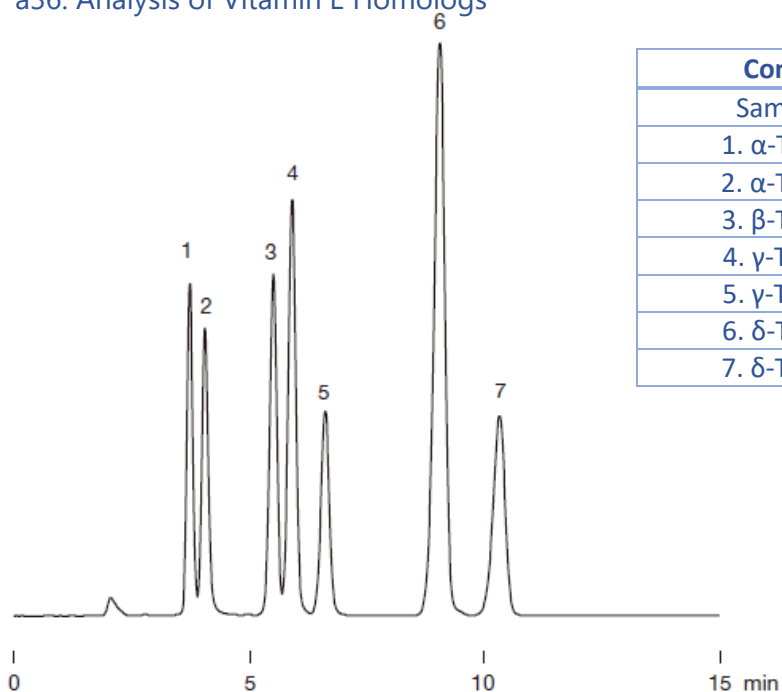
### a35. Analysis of Glucosamine



Compounds
Sample: 3.8mg/mL, 10 $\mu$ L
1. Cl <sup>-</sup>
2. Glucosamine

**Column** : Silica 5NH 4D  
**Eluent** : \*Buffer (pH 7.5)/CH<sub>3</sub>CN=30/70  
 \*Buffer ; in a 1-L volumetric flask, dissolve 3.5 g K<sub>2</sub>HPO<sub>4</sub> in water.  
 Add 0.25 mL Ammonium hydroxide (25 %), dilute with water to  
 volume, and mix. Adjusted with H<sub>3</sub>PO<sub>4</sub> to a pH 7.5  
**Flow rate** : 1.1 mL/min  
**Detector** : UV (195 nm)  
**Column temp.** : 35 °C

a36. Analysis of Vitamin E Homologs



Compounds	Concentration
Sample: 20 $\mu$ L	-
1. $\alpha$ -Tocopherol	5 $\mu$ g/mL
2. $\alpha$ -Tocotrienol	10 $\mu$ g/mL
3. $\beta$ -Tocopherol	5 $\mu$ g/mL
4. $\gamma$ -Tocopherol	5 $\mu$ g/mL
5. $\gamma$ -Tocotrienol	10 $\mu$ g/mL
6. $\delta$ -Tocopherol	5 $\mu$ g/mL
7. $\delta$ -Tocotrienol	10 $\mu$ g/mL

**Column** : Silica 5SIL 4D  
**Eluent** : n-Hexane/Isopropanol/Acetic acid=1000/6/5  
**Flow rate** : 1.0 mL/min  
**Detector** : Fluorescence (Ex. : 298 nm, Em. : 325 nm)  
**Column temp.** : 30 °C



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